MITSUBISHI ELECTRIC

Changes for the Better

SPLIT-TYPE AIR CONDITIONERS

Revision C:
• Specification has been corrected.
The value of "Moisture removal" for MSZ-GE24NA and MSY-GE24NA has been corrected. [2.7 pt./h ➔ 5.1 pt./h]

Please void OBH548 REVISED EDITION-B

INDOOR UNIT

SERVICE MANUAL

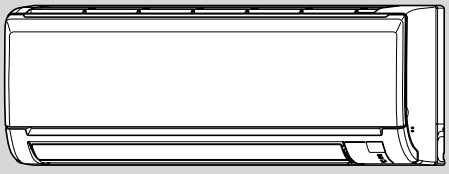
No. OBH548
REVISED EDITION-C

Models

MSZ-GE06NA
MSZ-GE09NA
MSZ-GE12NA
MSZ-GE15NA
MSZ-GE18NA
MSZ-GE24NA
MSY-GE09NA
MSY-GE12NA
MSY-GE15NA
MSY-GE18NA
MSY-GE24NA

MSZ-GE06NA- 8
MSZ-GE09NA- 8
MSZ-GE12NA- 8
MSZ-GE15NA- 8
MSZ-GE18NA- 8
MSY-GE09NA- 8
MSY-GE12NA- 8
MSY-GE15NA- 8
MSY-GE18NA- 8

Outdoor unit service manual
MUZ-GE•NA MUY-GE•NA Series (OBH549)
MXZ-B·NA Series (OB444)



MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA

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PARTS CATALOG (OBB548)

NOTE:
RoHS compliant products have <G> mark on the spec name plate.

Mr.SLIM™

Use the specified refrigerant only

Never use any refrigerant other than that specified.
Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Revision A:
• MSZ-GE24NA and MSY-GE24NA have been added.

Revision B:
• MSZ-GE06/09/12/15/18NA-8 and MSY-GE09/12/15/18NA-8 have been added.

Revision C:
• Specification has been corrected.
The value of "Moisture removal" for MSZ-GE24NA and MSY-GE24NA has been corrected. [2.7 pt./h ➔ 5.1 pt./h]

1 TECHNICAL CHANGES

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSZ-GE24NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA MSY-GE24NA

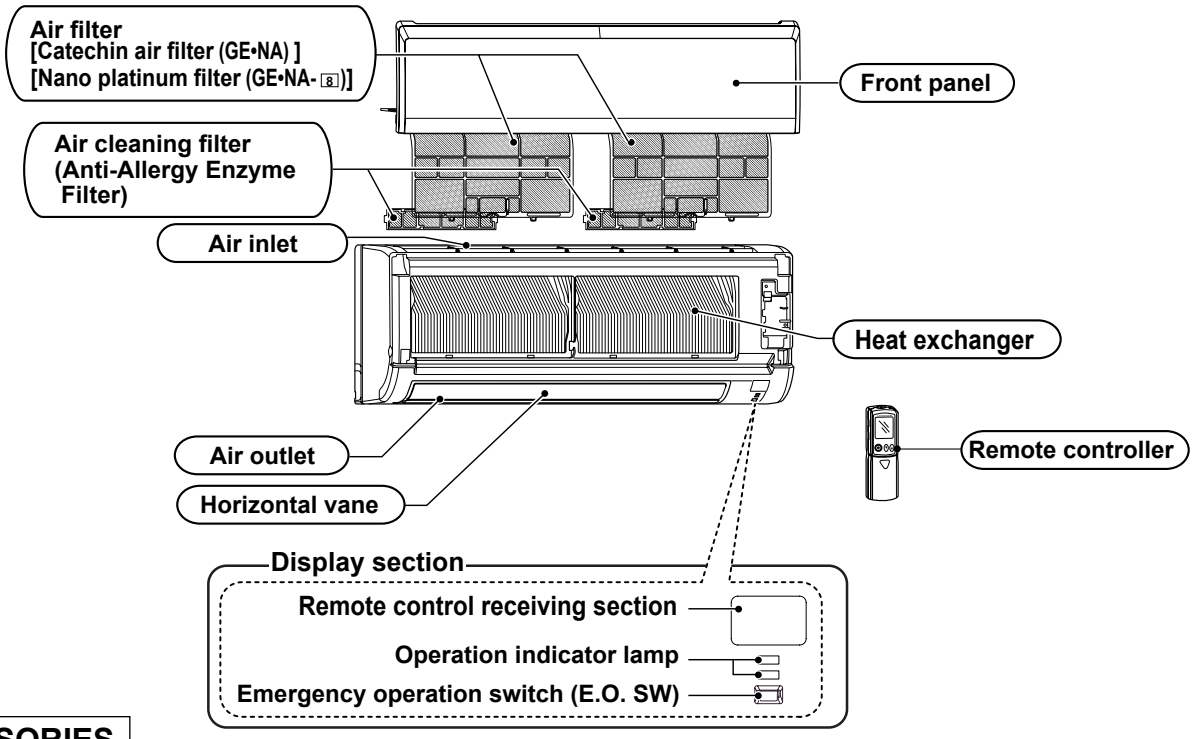
1. New model

MSZ-GE06NA ➔ MSZ-GE06NA -8
MSZ-GE09NA ➔ MSZ-GE09NA -8
MSZ-GE12NA ➔ MSZ-GE12NA -8
MSZ-GE15NA ➔ MSZ-GE15NA -8
MSZ-GE18NA ➔ MSZ-GE18NA -8
MSY-GE09NA ➔ MSY-GE09NA -8
MSY-GE12NA ➔ MSY-GE12NA -8
MSY-GE15NA ➔ MSY-GE15NA -8
MSY-GE18NA ➔ MSY-GE18NA -8

1. These models have been modified to be compatible with Honeywell remote controller.
2. Indoor electronic control P.C. board has been changed.

2 PART NAMES AND FUNCTIONS

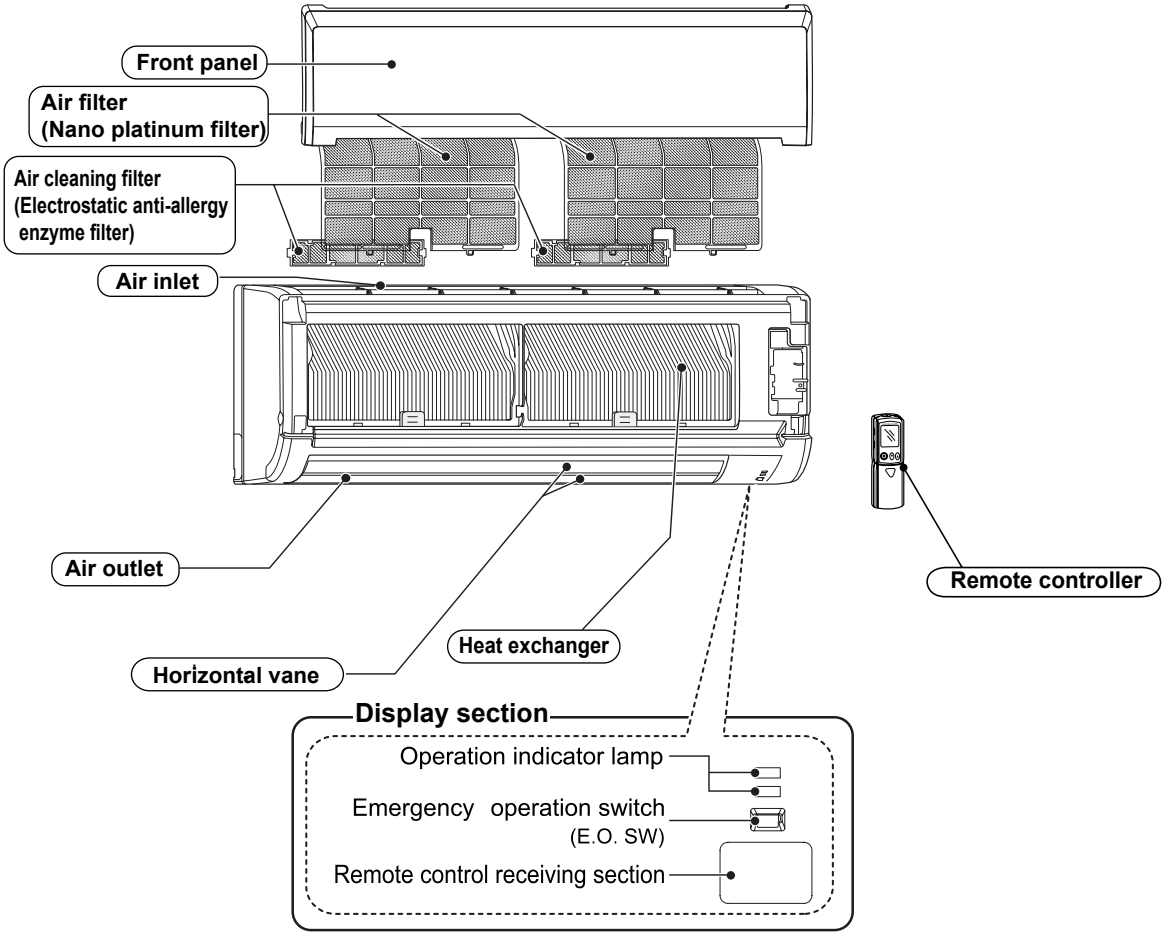
MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA



ACCESSORIES

①	Installation plate	1
②	Installation plate fixing screw 4 × 25 mm	5
③	Remote controller holder	1
④	Fixing screw for ③ 3.5 × 1.6 mm (Black)	2
⑤	Battery (AAA) for remote controller	2
⑥	Wireless remote controller	1
⑦	Felt tape (Used for left or left-rear piping)	1

MSZ-GE24NA
MSY-GE24NA



ACCESSORIES

①	Installation plate	1
②	Installation plate fixing screw 4 × 25 mm	7
③	Remote controller holder	1
④	Fixing screw for ③ 3.5 × 1.6 mm (Black)	2
⑤	Battery (AAA) for remote controller	2
⑥	Wireless remote controller	1
⑦	Felt tape (Used for left or left-rear piping)	1
⑧	Air cleaning filter	2

3 SPECIFICATION

Indoor model			MSZ-GE06NA	MSZ-GE09NA MSY-GE09NA	MSZ-GE12NA MSY-GE12NA
Power supply	V, phase, Hz		208/230, 1, 60		
Max. fuse size (time delay)/ Disconnect switch		A	15		
Min. circuit ampacity		A	1.0		
Fan motor		F.L.A	0.76		
Airflow Super High - High - Med. - Low - Quiet	COOL Dry (Wet)	CFM	399-321-237-170-145 (364-286-201-134-109)		
	HEAT Dry	CFM	406-321-233-170-145	406-321-237-170-145	
Moisture removal		pt./h	–	1.5	2.5
Sound level Super High - High - Med. - Low - Quiet	Cooling	dB(A)	43-37-30-22-19		45-37-30-22-19
	Heating	dB(A)			43-37-30-22-19
Cond. drain connection O.D.		in.	5/8		
Dimensions	W	in.	31-7/16		
	D		9-1/8		
	H		11-5/8		
Weight		lb.	22		
External finish			Munsell 1.0Y 9.2/0.2		
Control voltage (by built-in transformer)			12 - 24 VDC		

Indoor model			MSZ-GE15NA MSY-GE15NA	MSZ-GE18NA MSY-GE18NA	MSZ-GE24NA MSY-GE24NA
Power supply	V, phase, Hz		208/230, 1, 60		
Max. fuse size (time delay)/ Disconnect switch		A	15		20
Min. circuit ampacity		A	1.0		
Fan motor		F.L.A	0.76		
Airflow Super High - High - Med. - Low - Quiet (**GE15/18**) Powerful - High - Med - Low (**GE24**)	COOL Dry (Wet)	CFM	533-420-335-272-205 (498-385-300-237-170)	533-420-339-275-230 (498-385-304-240-194)	738-628-469-388 (661-562-420-347)
	HEAT Dry	CFM	463-367-304-247-205	512-431-339-275-230	738-628-469-388
Moisture removal		pt./h	2.7	4.6	5.1
Sound level Super High - High - Med. - Low - Quiet (**GE15/18**) Powerful - High - Med - Low (**GE24**)	Cooling	dB(A)	49-44-38-32-26	49-44-38-33-28	53-49-41-34
	Heating	dB(A)	46-40-35-30-26	49-43-38-33-28	52-49-41-32
Cond. drain connection O.D.		in.	5/8		
Dimensions	W	in.	31-7/16		43-5/16
	D		9-1/8		9-3/8
	H		11-5/8		12-13/16
Weight		lb.	22		37
External finish			Munsell 1.0Y 9.2/0.2		
Control voltage (by built-in transformer)			12 - 24 VDC		

NOTE: Test conditions are based on AHRI 210/240.

3-1. OPERATING RANGE

(1) POWER SUPPLY

	Rated voltage	Guaranteed voltage (V)
Indoor unit	208/230 V 1 phase 60 Hz	Min. 187 208 230 Max. 253

(2) OPERATION

Mode	Condition	Intake air temperature (°F)			
		Indoor		Outdoor	
		DB	WB	DB	WB
Cooling	Standard temperature	80	67	95	—
	Maximum temperature	90	73	115	—
	Minimum temperature	67	57	14	—
	Maximum humidity	78%		—	
Heating	Standard temperature	70	60	47	43
	Maximum temperature	80	67	75	65
	Minimum temperature	70	60	-4	-5

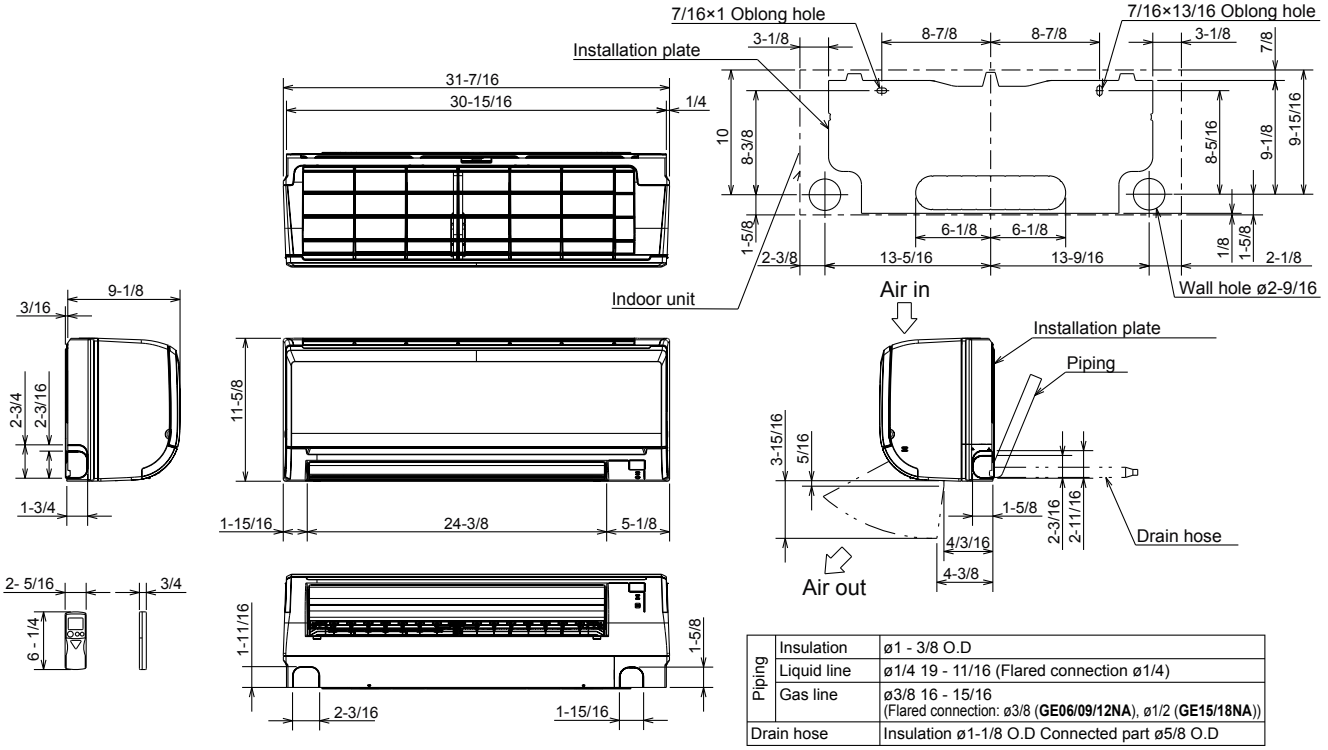
3-2. OUTLET AIR SPEED AND COVERAGE

Model	Mode	Function	Airflow (CFM)	Air speed (ft./s.)	Coverage (ft.)
MSZ-GE06NA	HEAT	Dry	406	20.6	29.5
	COOL	Dry	321	16.3	23.5
		Wet	286	14.5	21.0
MSZ-GE09NA **MSY-GE09NA**	HEAT	Dry	406	20.6	29.5
	COOL	Dry	321	16.3	23.5
		Wet	286	14.5	21.0
MSZ-GE12NA **MSY-GE12NA**	HEAT	Dry	406	20.6	29.5
	COOL	Dry	321	16.3	23.5
		Wet	286	14.5	21.0
MSZ-GE15NA **MSY-GE15NA**	HEAT	Dry	463	23.4	33.5
	COOL	Dry	420	21.3	30.5
		Wet	385	19.5	28.0
MSZ-GE18NA **MSY-GE18NA**	HEAT	Dry	512	25.9	36.9
	COOL	Dry	420	21.3	30.5
		Wet	385	19.5	28.0
MSZ-GE24NA **MSY-GE24NA**	HEAT	Dry	738	18.0	36.9
	COOL	Dry	738	18.0	36.9
		Wet	661	16.1	33.2

- The air coverage is the figure up to the position where the air speed is 1 ft./s., when air is blown out horizontally from the unit properly at the High speed position.
  The coverage should be used only as a general guideline since it varies according to the size of the room and furniture arranged inside the room.

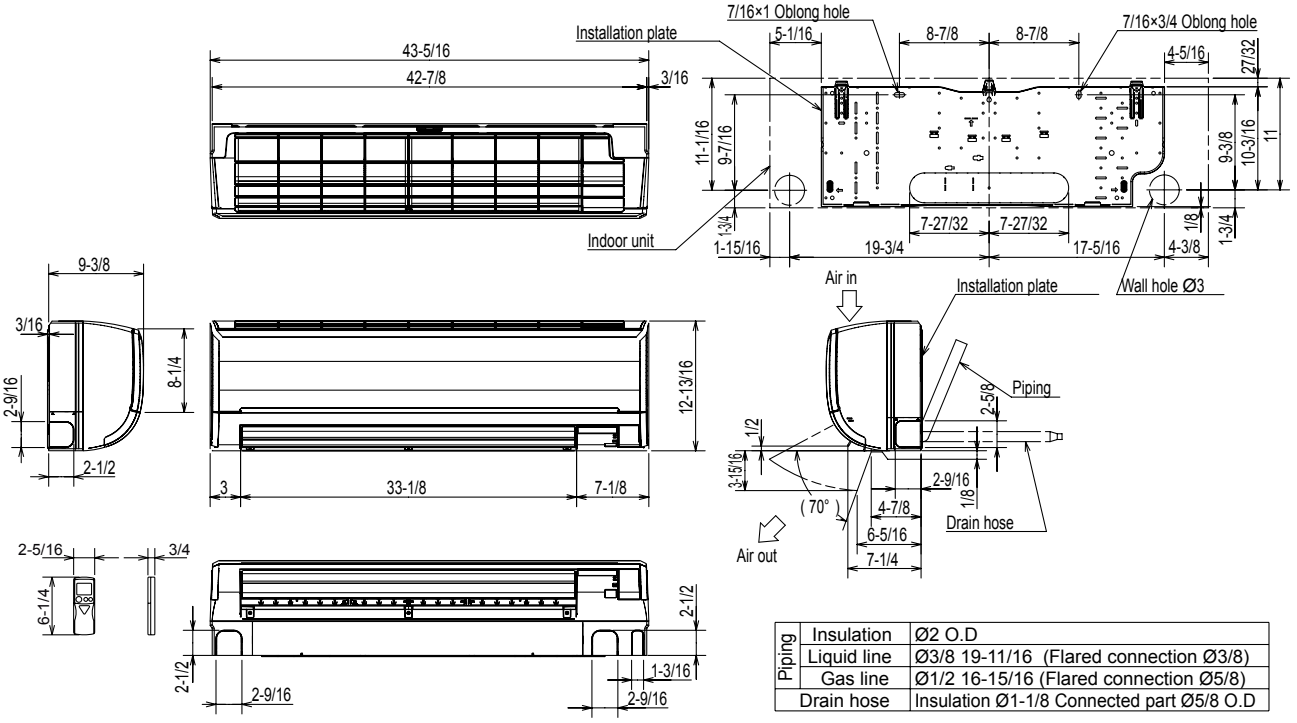
4 OUTLINES AND DIMENSIONS

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA **Unit: inch**
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA



Piping	Insulation	ø1 - 3/8 O.D
	Liquid line	ø1/4 19 - 11/16 (Flared connection ø1/4)
	Gas line	ø3/8 16 - 15/16 (Flared connection: ø3/8 (**GE06/09/12NA**), ø1/2 (**GE15/18NA**))
Drain hose		Insulation ø1-1/8 O.D Connected part ø5/8 O.D

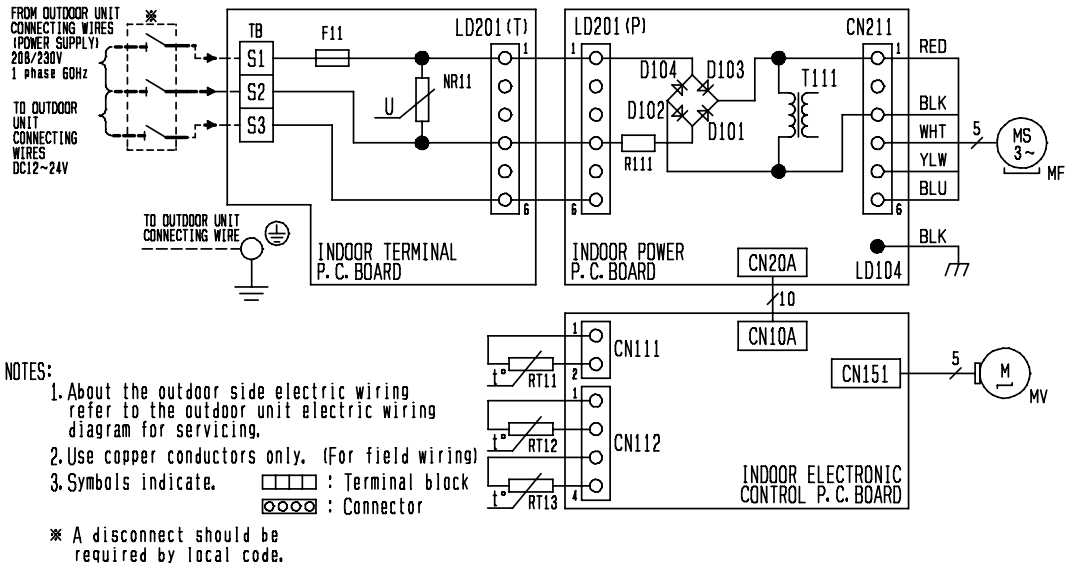
MSZ-GE24NA
MSY-GE24NA



Piping	Insulation	Ø2 O.D
	Liquid line	Ø3/8 19-11/16 (Flared connection Ø3/8)
	Gas line	Ø1/2 16-15/16 (Flared connection Ø5/8)
Drain hose		Insulation Ø1-1/8 Connected part Ø5/8 O.D

5 WIRING DIAGRAM

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA

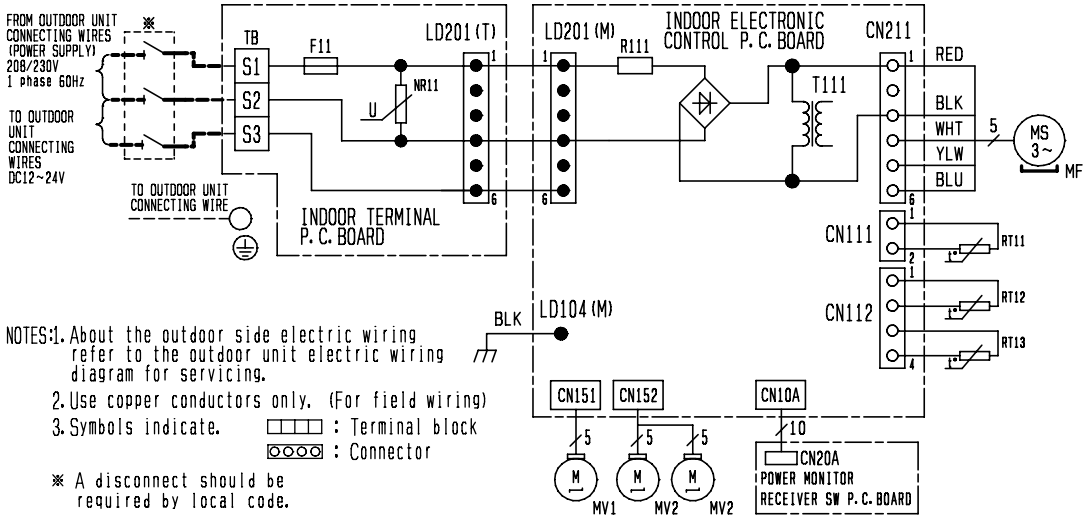


NOTES:
1. About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.
2. Use copper conductors only. (For field wiring)
3. Symbols indicate. : Terminal block : Connector

※ A disconnect should be required by local code.

SYMBOL	NAME
D101~D104	DIODE
F11	FUSE (T3.15AL250V)
MF	FAN MOTOR
MV	VANE MOTOR (HORIZONTAL)
NR11	VARISTOR
R111	RESISTOR (3.9Ω/5W)
RT11	ROOM TEMP. THERMISTOR
RT12	COIL TEMP. THERMISTOR (MAIN)
RT13	COIL TEMP. THERMISTOR (SUB)
T111	TRANSFORMER
TB	TERMINAL BLOCK

MSZ-GE24NA
MSY-GE24NA

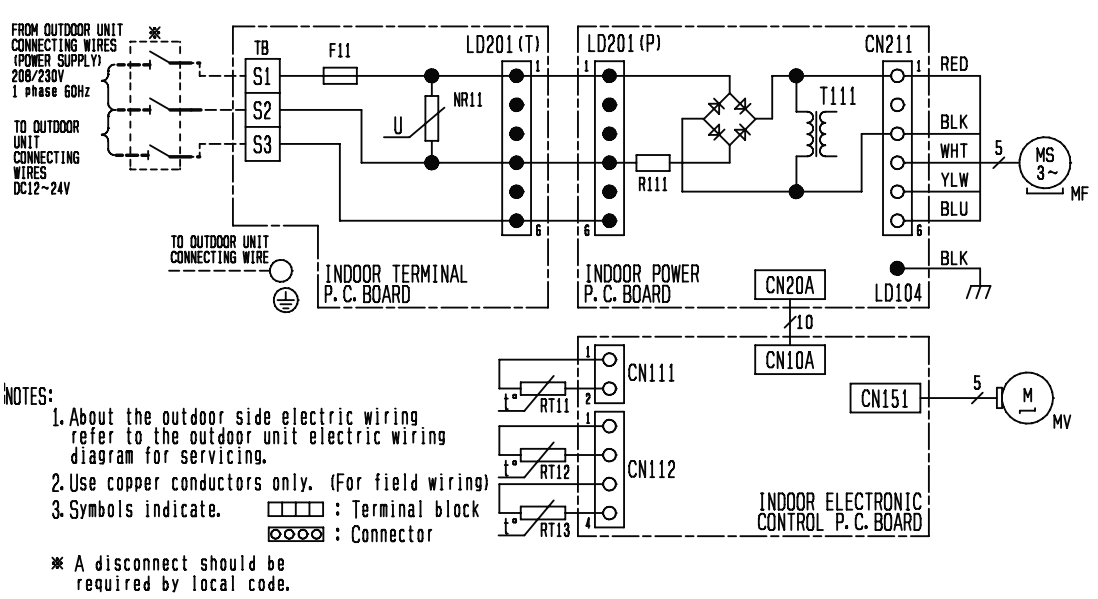


NOTES:1. About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.
2. Use copper conductors only. (For field wiring)
3. Symbols indicate. : Terminal block : Connector

※ A disconnect should be required by local code.

SYMBOL	NAME
F11	FUSE (T3.15AL250V)
MF	FAN MOTOR
MV1	VANE MOTOR (HORIZONTAL)
MV2	VANE MOTOR (VERTICAL)
NR11	VARISTOR
R111	RESISTOR
RT11	ROOM TEMP. THERMISTOR
RT12	COIL TEMP. THERMISTOR (MAIN)
RT13	COIL TEMP. THERMISTOR (SUB)
T111	TRANSFORMER
TB	TERMINAL BLOCK

MSZ-GE06NA-8 MSZ-GE09NA-8 MSZ-GE12NA-8 MSZ-GE15NA-8 MSZ-GE18NA-8
MSY-GE09NA-8 MSY-GE12NA-8 MSY-GE15NA-8 MSY-GE18NA-8



NOTES:
1. About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.
2. Use copper conductors only. (For field wiring)
3. Symbols indicate. : Terminal block : Connector

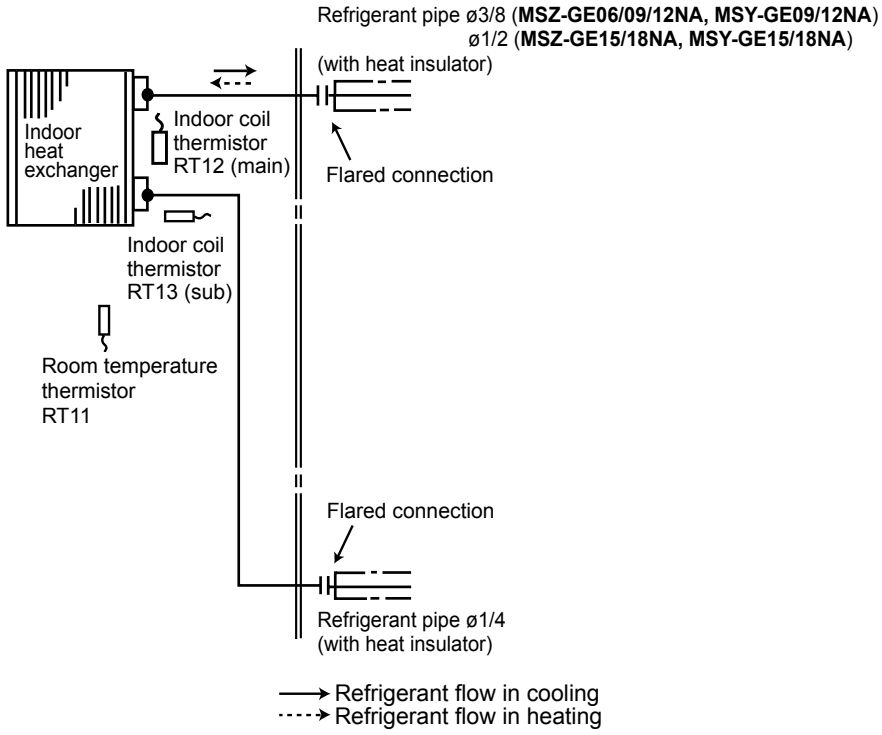
※ A disconnect should be required by local code.

SYMBOL	NAME
F11	FUSE (T3.15AL250V)
MF	FAN MOTOR
MV	VANE MOTOR (HORIZONTAL)
NR11	VARISTOR
R111	RESISTOR
RT11	ROOM TEMP. THERMISTOR
RT12	COIL TEMP. THERMISTOR (MAIN)
RT13	COIL TEMP. THERMISTOR (SUB)
T111	TRANSFORMER
TB	TERMINAL BLOCK

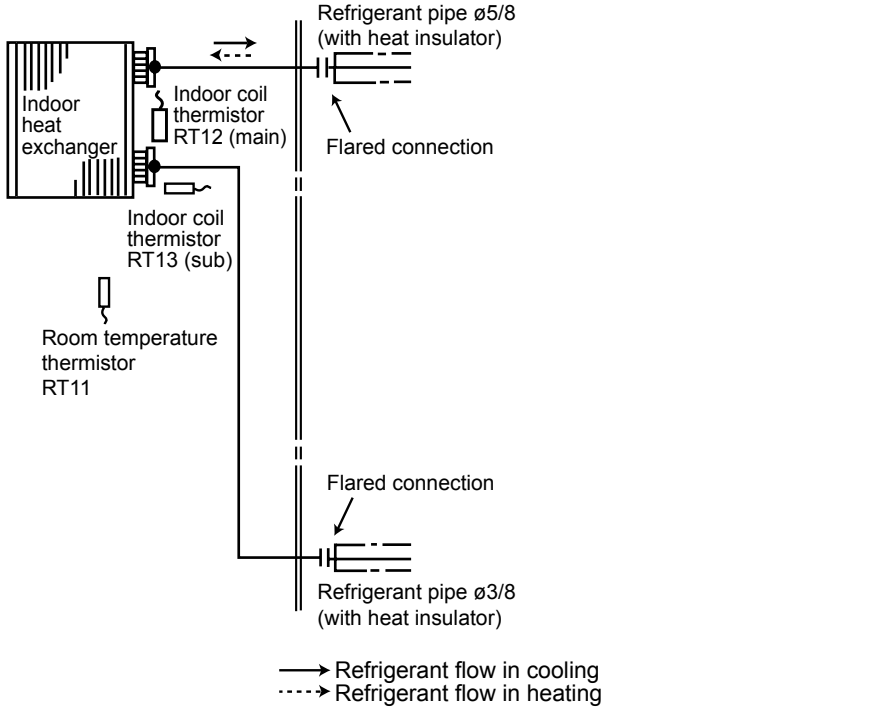
6 REFRIGERANT SYSTEM DIAGRAM

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA

Unit: inch



MSZ-GE24NA
MSY-GE24NA



7 SERVICE FUNCTIONS

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSZ-GE24NA MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA MSY-GE24NA

7-1. TIMER SHORT MODE

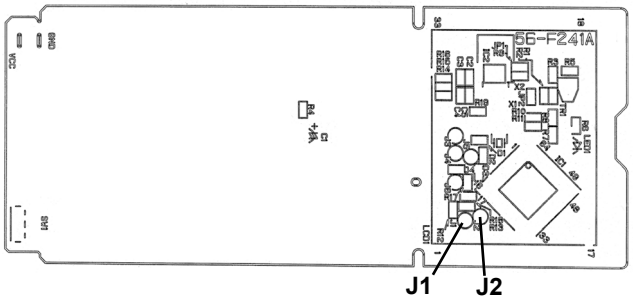
For service, set time can be shortened by short circuit of JPG and JPS the indoor electronic control P.C. board.
The time will be shortened as follows. (Refer to 9-7.)
Set time: 1-minute → 1-second
Set time: 3-minute → 3-second (It takes 3 minutes for the compressor to start operation. However, the starting time is shortened by short circuit of JPG and JPS.)

7-2. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION

A maximum of 4 indoor units with wireless remote controllers can be used in a room.
In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the number of the indoor unit.

How to modify the remote controller P.C. board

Remove batteries before modification.
The board has a print as shown below:



NOTE: For modification, take out the batteries and press the OPERATE/STOP (ON/OFF) button twice or 3 times at first.
After finish modification, put back the batteries then press the RESET button.

The P.C. board has the print “J1” and “J2”. Solder “J1” and “J2” according to the number of indoor unit as shown in Table 1.
After modification, press the RESET button.

Table 1

	1 unit operation	2 units operation	3 units operation	4 units operation
No. 1 unit	No modification	Same as at left	Same as at left	Same as at left
No. 2 unit	—	Solder J1	Same as at left	Same as at left
No. 3 unit	—	—	Solder J2	Same as at left
No. 4 unit	—	—	—	Solder both J1 and J2

How to set the remote controller exclusively for particular indoor unit

After you turn the breaker ON, the first remote controller that sends the signal to the indoor unit will be regarded as the remote controller for the indoor unit.
The indoor unit will only accept the signal from the remote controller that has been assigned to the indoor unit once they are set.
The setting will be cancelled if the breaker has turned OFF, or the power supply has shut down.
Please conduct the above setting once again after the power has restored.

7-3. AUTO RESTART FUNCTION

When the indoor unit is controlled with the remote controller, the operation mode, the set temperature, and the fan speed are memorized by the indoor electronic control P.C. board. “AUTO RESTART FUNCTION” automatically starts operation in the same mode just before the shut-off of the main power.

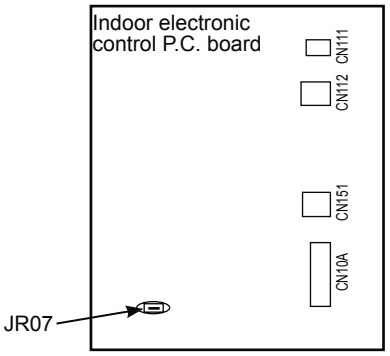
Operation

① If the main power has been cut, the operation settings remain.
② After the power is restored, the unit restarts automatically according to the memory.
(However, it takes at least 3 minutes for the compressor to start running.)

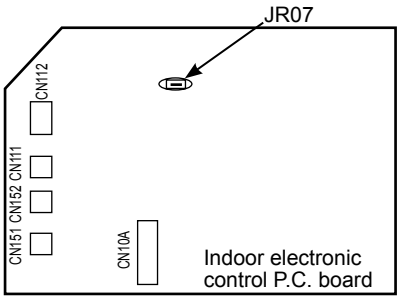
How to disable “AUTO RESTART FUNCTION”

① Turn OFF the main power of the unit.
② Solder the Jumper wire JR07 on the indoor electronic control P.C. board. (Refer to 9-7.)

MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA



MSZ-GE24NA
MSY-GE24NA



NOTE:

- The operation settings are memorized when 10 seconds have passed after the indoor unit was operated with the remote controller.
- If main power is turned OFF or a power failure occurs while AUTO START/STOP timer is active, the timer setting is cancelled.
- If the unit has been OFF with the remote controller before power failure, the auto restart function does not work as the power button of the remote controller is OFF.
- To prevent breaker OFF due to the rush of starting current, systematize other home appliance not to turn ON at the same time.
- When some air conditioners are connected to the same supply system, if they are operated before power failure, the starting current of all the compressors may flow simultaneously at restart.
  Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current by adding to the system that allows the units to start one by one.

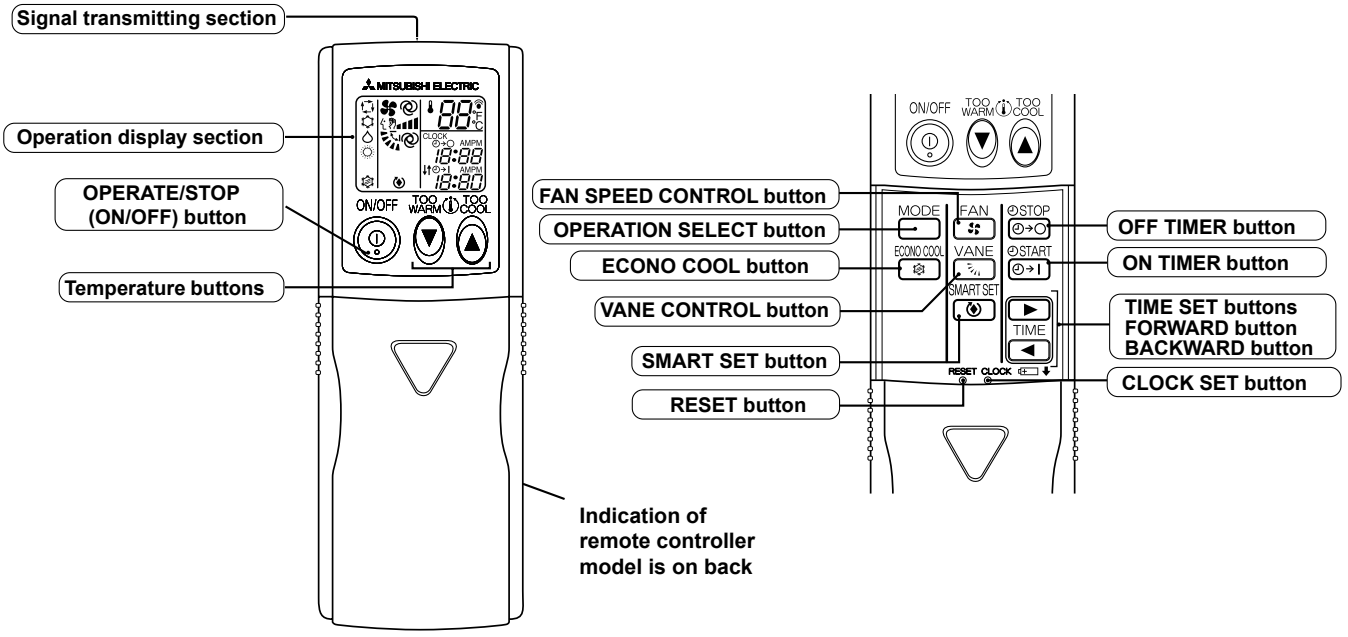
8 MICROPROCESSOR CONTROL

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSZ-GE24NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA MSY-GE24NA

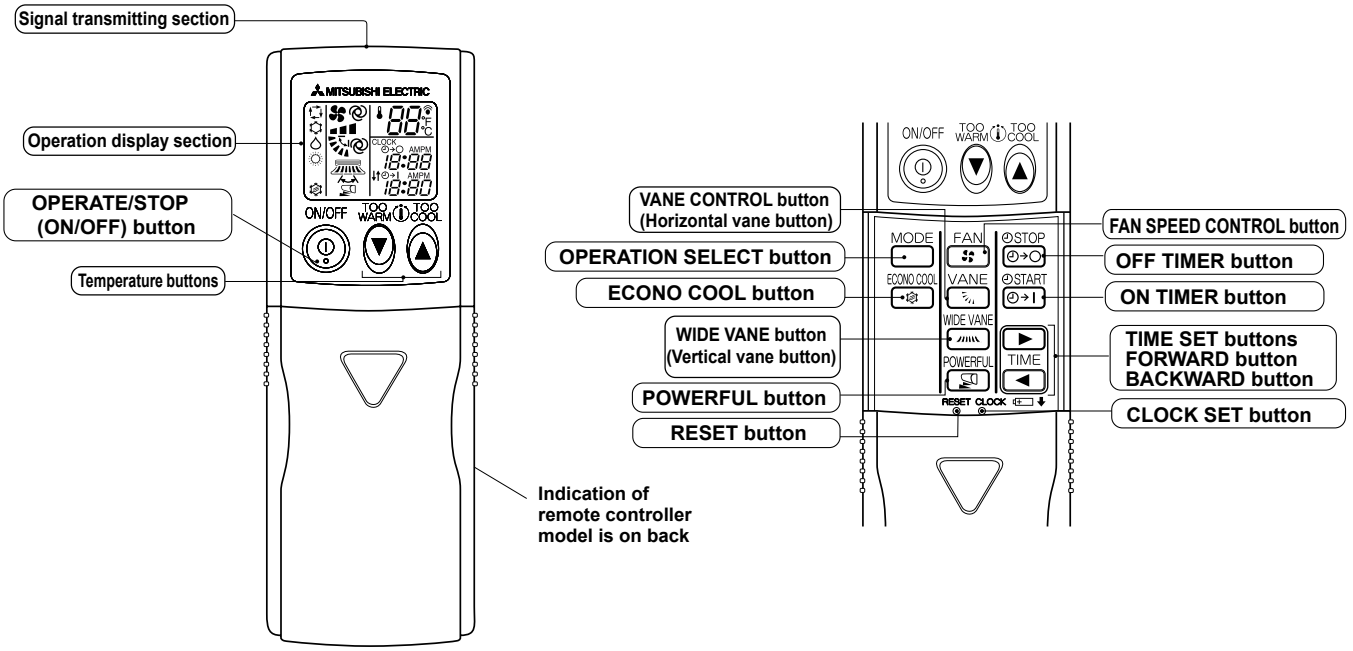
WIRELESS REMOTE CONTROLLER

E.g.: MSZ type

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA
MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA



MSZ-GE24NA
MSY-GE24NA



NOTE: Last setting will be stored after the unit is turned OFF with the remote controller. Indoor unit receives the signal of the remote controller with beeps.

INDOOR UNIT DISPLAY SECTION

Operation Indicator lamp

The operation indicator at the right side of the indoor unit indicates the operation state.

• The following indication applies regardless of shape of the indication.

Indication	Operation state	Room temperature
☀ ☀	The unit is operating to reach the set temperature	About 4°F(2°C) or more away from set temperature
☀ ○	The room temperature is approaching the set temperature	About 2 to 4°F(1 to 2°C) from set temperature
☀ ☼	Standby mode (Only during multi system operation)	—

☀ Lighted
☼ Blinking
○ Not lighted

8-1. COOL (☼) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select COOL mode with OPERATION SELECT button.
(3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.
The setting range is 61 ~ 88°F (16 ~ 31°C).

1. Coil frost prevention

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the coil from frosting.
When the temperature of indoor heat exchanger becomes too low, the coil frost prevention mode works.
The indoor fan operates at the set speed and the compressor stops. This mode continues until the temperature of indoor heat exchanger rises.

2. Low outside temperature operation

When the outside temperature is lower, low outside temperature operation starts, and the outdoor fan slows or stops.

8-2. DRY (△) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select DRY mode with OPERATION SELECT button.
(3) The set temperature is determined from the initial room temperature.

1. Coil frost prevention

Coil frost prevention is as same as COOL mode. (8-1.1.)

2. Low outside temperature operation

Low outside temperature operation is as same as COOL mode. (8-1.2.)

8-3. HEAT (☼) OPERATION (MSZ)

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select HEAT mode with OPERATION SELECT button.
(3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.
The setting range is 61 ~ 88°F (16 ~ 31°C).

1. Cold air prevention control

When the compressor is not operating or is starting, and the temperature of indoor heat exchanger and/or the room temperature is low or when defrosting is being done, the indoor fan will stop or rotate in Very Low speed.

2. High pressure protection

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the condensing pressure from increasing excessively.
When the temperature of indoor heat exchanger becomes too high, the high pressure protection works.
The indoor fan operates following the cold air prevention control. This mode continues until the temperature of indoor heat exchanger falls.

3. Defrosting

Defrosting starts when the temperature of outdoor heat exchanger becomes too low.
The compressor stops once, the indoor/outdoor fans stop, the 4-way valve reverses and the compressor re-starts.
This mode continues until the temperature of outdoor heat exchanger rises or the fixed time passes.

8-4. FAN(✿)OPERATION (MSY)

(1) Press OPERATE/STOP (ON/OFF) button.
OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select FAN mode with OPERATION SELECT button.
(3) Select the desired fan speed. When AUTO, it becomes Low.
Only indoor fan operates. Outdoor unit does not operate.

8-5. "I FEEL CONTROL" (▭) OPERATION (MSY)

(1) Press OPERATE/STOP (ON/OFF) button on the remote controller. OPERATION INDICATOR lamp of the indoor unit turns ON with a beep tone.
(2) Select "I FEEL CONTROL" mode with OPERATION SELECT button.
(3) The operation mode is determined by the room temperature at start-up of the operation.
- Once the mode is fixed, the mode does not change by room temperature afterwards.
- Under the ON TIMER (◴→\|) operation, mode is determined according to the room temperature at the start-up of operation.

(4) The initial set temperature is decided by the initial room temperature.

Initial room temperature	Model	Initial set temperature
79°F (26°C) or more	COOL mode of "I FEEL CONTROL"	75°F (24°C)
77 to 79°F (25 to 26°C)		Initial room temperature minus 4°F (2°C)
Less than 79°F (25°C)	DRY mode of "I FEEL CONTROL"	Initial room temperature minus 4°F (2°C)

(5) TEMPERATURE buttons
In "I FEEL CONTROL" (▭) mode, set temperature is decided by the microprocessor based on the room temperature. In addition, set temperature can be controlled by TOO WARM or TOO COOL buttons when you feel too cool or too warm.
Each time the TOO WARM or TOO COOL button is pressed, the indoor unit receives the signal and emits a beep tone.

- **Fuzzy control**

When the TOO COOL or TOO WARM button is pressed, the microprocessor changes the set temperature, considering the room temperature, the frequency of pressing TOO COOL or TOO WARM button and the user's preference to heat or cool. So this is called "Fuzzy control", and works only in "I FEEL CONTROL" mode.
In DRY mode of "I FEEL CONTROL", the set temperature does not change.

…To raise the set temperature 2~4°F (1~2°C)

…To lower the set temperature 2~4°F (1~2°C)

8-6. AUTO CHANGE OVER ··· AUTO MODE OPERATION (MSZ)

Once desired temperature is set, unit operation is switched automatically between COOL and HEAT operation.

Mode selection

(1) Initial mode

When unit starts the operation with AUTO operation from OFF:

- If the room temperature is higher than the set temperature, operation starts in COOL mode.
- If the room temperature is equal to or lower than the set temperature, operation starts in HEAT mode.

(2) Mode change

COOL mode changes to HEAT mode when about 15 minutes have passed with the room temperature 2°F (1°C) below the set temperature.

HEAT mode changes to COOL mode when about 15 minutes have passed with the room temperature 2°F (1°C) above the set temperature.

NOTE1

If two or more indoor units are operating in multi system, there might be a case that the indoor unit, which is operating in ▭ (AUTO), cannot change over to the other operating mode (COOL ↔ HEAT**(MSZ)**) and becomes a state of standby.
Refer to **NOTE2 "FOR MULTI SYSTEM AIR CONDITIONER"**.

NOTE2

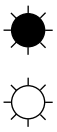
FOR MULTI SYSTEM AIR CONDITIONER

OUTDOOR UNIT: MXZ series

Multi system air conditioner can connect two or more indoor units with one outdoor unit.

- When you try to operate two or more indoor units with one outdoor unit simultaneously, one for the cooling and the others for heating, the operation mode of the indoor unit that operates first is selected. Other indoor units cannot operate, and operation indicator lamp flashes as shown in the figure below. In this case, please set all the indoor units to the same operation mode.

<Operation indicator lamp>



Lighted
Blinking
Not lighted

- When indoor unit starts the operation while the defrosting of outdoor unit is being done, it takes a few minutes (max. 10 minutes) to blow out the warm air.
- In the heating operation, though indoor unit that does not operate may get warm or the sound of refrigerant flowing may be heard, they are not malfunction. The reason is that the refrigerant continuously flows into it.

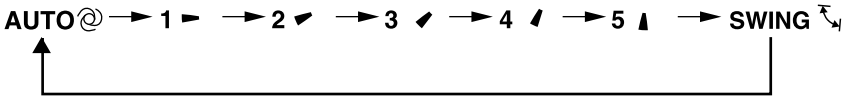
8-7. AUTO VANE OPERATION

1. Horizontal vane

(1) Vane motor drive

These models are equipped with a stepping motor for the horizontal vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approximately 12 V) transmitted from indoor microprocessor.

(2) The horizontal vane angle and mode change as follows by pressing VANE CONTROL button.



(3) Positioning

To confirm the standard position, the vane moves until it touches the vane stopper. Then the vane is set to the selected angle.

Confirming of standard position is performed in the following cases:

(a) When the operation starts or finishes (including timer operation).

(b) When the test run operation starts.

(c) When standby mode (only during multi system operation) starts or finishes.

(4) VANE AUTO ( ) mode
The microprocessor automatically determines the vane angle to make the optimum room temperature distribution.

In COOL and DRY operation
Vane angle is fixed to Horizontal position.

In HEAT operation
Vane angle is fixed to Angle 5.

(5) STOP (operation OFF) and ON TIMER standby
In the following cases, the horizontal vane returns to the closed position.
(a) When OPERATE/STOP (ON/OFF) button is pressed (POWER OFF).
(b) When the operation is stopped by the emergency operation.
(c) When ON TIMER is ON standby.

(6) Dew prevention
During COOL or DRY operation with the vane angle at Angle 4 or 5 when the compressor cumulative operation time exceeds 1 hour, the vane angle automatically changes to Angle 1 for dew prevention.

(7) SWING ( ) mode
By selecting SWING mode with VANE CONTROL button, the horizontal vane swings vertically.

(8) Cold air prevention in HEAT operation **(MSZ)**
The horizontal vane position is set to Upward.
NOTE: When 2 or more indoor units are operated with multi outdoor unit, even if any indoor unit turns thermostat OFF, this control does not work in the indoor unit.

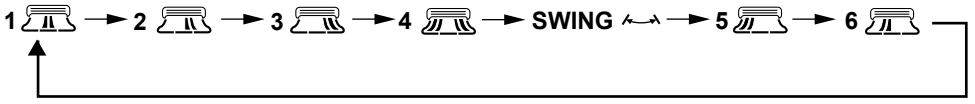
(9) ECONO COOL ( ) operation (ECONOmical operation)
When ECONO COOL button is pressed in COOL mode, set temperature is automatically set 4°F(2°C) higher.
Also the horizontal vane swings in various cycle.
SWING operation makes you feel cooler than set temperature. So, even though the set temperature is higher, the air conditioner can keep comfort. As a result, energy can be saved.
To cancel this operation, select a different mode or press one of the following buttons in ECONO COOL operation: ECONO COOL, VANE CONTROL, or POWERFUL(**MSZ/MSY-GE24NA**) button.

(10) POWERFUL ( ) operation. (**MSZ-GE24NA MSY-GE24NA**)
The air conditioner automatically adjusts the fan speed and the set temperature, and operates the POWERFUL mode. The POWERFUL mode is automatically released 15 minutes after operation starts, and the operation mode returns to the mode prior to POWERFUL operation. To manually cancel this operation, select a different mode or press POWERFUL or ECONO COOL button.

2. Vertical vane (**MSZ-GE24NA MSY-GE24NA**)

(1) Vane motor drive
These models are equipped with a stepping motor for the vertical vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approximately 12 V) transmitted from microprocessor.

(2) The vertical vane angle and mode change as follows by pressing WIDE VANE button.



(3) Positioning
(a) When OPERATE/STOP (ON/OFF) button is pressed (POWER ON).
(b) When SWING is started.
(c) When the power supply turns ON.

(4) SWING MODE ( )
By selecting SWING mode with WIDE VANE button, the vertical vane swings horizontally.
The remote controller displays " ". Swing mode is cancelled when WIDE MODE button is pressed once again.

(5) WIDE MODE ( )
By selecting WIDE mode with WIDE VANE button, indoor fan speed becomes faster than setting fan speed on the remote controller (※). The remote controller displays " ".
NOTE: ※ Indoor fan speed becomes faster than setting fan speed on the remote controller even when or is selected.

8-8. TIMER OPERATION

1. How to set the time

(1) Check that the current time is set correctly.

NOTE: Timer operation will not work without setting the current time. Initially “0:00 AM” blinks at the current time display of TIME MONITOR, so set the current time correctly with CLOCK SET button.

How to set the current time

(a) Press the CLOCK set button.

(b) Press the TIME SET buttons (► and ◄) to set the current time.

- Each time FORWARD button (►) is pressed, the set time increases by 1 minute, and each time BACKWARD button (◄) is pressed, the set time decreases by 1 minute.
- Pressing those buttons longer, the set time increases/decreases by 10 minutes.

(c) Press the CLOCK set button.

(2) Press OPERATE/STOP (ON/OFF) button to start the air conditioner.

(3) Set the time of timer.

ON timer setting

(a) Press ON TIMER button (START) during operation.

(b) Set the time of the timer using TIME SET buttons (► and ◄). ※

OFF timer setting

(a) Press OFF TIMER button (STOP) during operation.

(b) Set the time of the timer using TIME SET buttons (► and ◄). ※

※ Each time FORWARD button (►) is pressed, the set time increases by 10 minutes: each time BACKWARD button (◄) is pressed, the set time decreases by 10 minutes.

2. To release the timer

To release ON timer, press ON TIMER button (START).

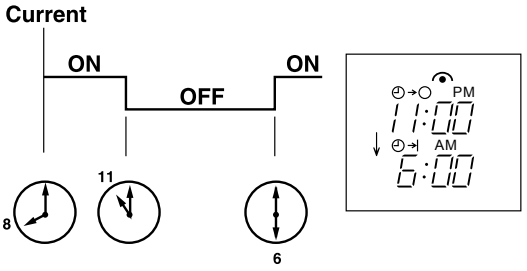
To release OFF timer, press OFF TIMER button (STOP).

TIMER is cancelled and the display of set time disappears.

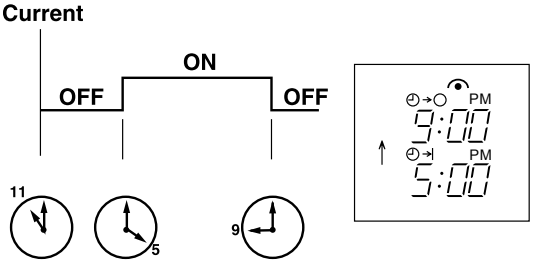
PROGRAM TIMER

- OFF timer and ON timer can be used in combination. The timer of the set time that is reached first will operate first.
- “ ↓ ” and “ ↑ ” display shows the order of OFF timer and ON timer operation.

(Example 1) The current time is 8:00 PM.
The unit turns OFF at 11:00 PM, and ON at 6:00 AM.



(Example 2) The current time is 11:00 AM.
The unit turns ON at 5:00 PM, and OFF at 9:00 PM.



NOTE: If the main power is turned OFF or a power failure occurs while ON/OFF timer is active, the timer setting is cancelled. As these models are equipped with an auto restart function, the air conditioner starts operating with timer cancelled when power is restored.

8-9. SMART SET (@) OPERATION (MSZ-GE06/09/12/15/18NA MSY-09/12/15/18NA)

1. How to SET SMART SET operation

(1) Press OPERATE/STOP (ON/OFF) button.
(2) Select COOL, HEAT **(MSZ)** or ECONO COOL mode.
(3) Press SMART SET button.
(4) Set the temperature, fan speed, and airflow direction for SMART SET operation.

NOTE: • SMART SET operation cannot be selected during DRY or AUTO mode operation.
• The setting range of HEAT mode in SMART SET operation is between 50°F (10°C) and 61 - 87°F (16 - 31°C) **(MSZ)**.
• 2 settings can be saved. (One for COOL/ECONO COOL, one for HEAT) **(MSZ)**.
• 1 setting can be saved. **(MSY)**.

2. How to cancel operation

• Press SMART SET button again.
• SMART SET operation can also be cancelled by pressing OPERATION SELECT button to change the operation mode. The same setting will be selected from the next time by simply pressing SMART SET button.

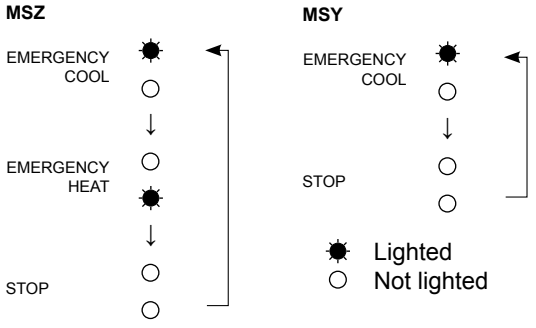
8-10. EMERGENCY/TEST OPERATION

In case of test run operation or emergency operation, use EMERGENCY OPERATION switch on the right side of the indoor unit. Emergency operation is available when the remote controller is missing, has failed or the batteries of the remote controller run down. The unit will start and OPERATION INDICATOR lamp will light.
The first 30 minutes of operation is the test run operation. This operation is for servicing. The indoor fan runs at High speed and the temperature control does not work.
After 30 minutes of test run operation, the system shifts to EMERGENCY COOL/HEAT**(MSZ)** MODE with a set temperature of 75°F (24°C). The fan speed shifts to Med.
All protective operations such as the coil frost prevention works even in the test run or emergency operation.
In the test run or emergency operation, the horizontal vane operates in VANE AUTO (@) mode.
Emergency operation continues until EMERGENCY OPERATION switch is pressed once or twice or the unit receives any signal from the remote controller. In case of latter, normal operation will start.

NOTE: Do not press EMERGENCY OPERATION switch during normal operation.

Operation mode	COOL	HEAT (**MSZ**)
Set temperature	75°F(24°C)	75°F(24°C)
Fan speed	Med.	Med.
Horizontal vane	Auto	Auto

The operation mode is indicated by the Operation Indicator lamp as following

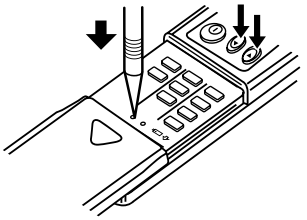


8-11. 3-MINUTE TIME DELAY OPERATION

When the system turns OFF, compressor will not restart for 3 minutes as 3-minute time delay function operates to protect compressor from overload.

8-12. Changing temperature indication (°F/°C)

• The preset unit is °F.
• °F → °C: Press RESET button while the temperature buttons are pressed.
• °C → °F: Press RESET button or remove the batteries .



Press RESET button gently using a thin instrument.

9 TROUBLESHOOTING

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSZ-GE24NA MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA MSY-GE24NA

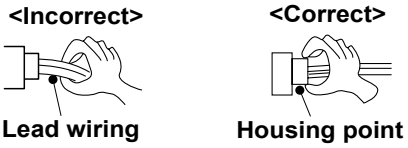
9-1. CAUTIONS ON TROUBLESHOOTING

1. Before troubleshooting, check the following

1) Check the power supply voltage.
2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

1) Before servicing the air conditioner, be sure to turn OFF the unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the P.C. board.
3) When removing the P.C. board, hold the edge of the board with care NOT to apply stress on the components.
4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



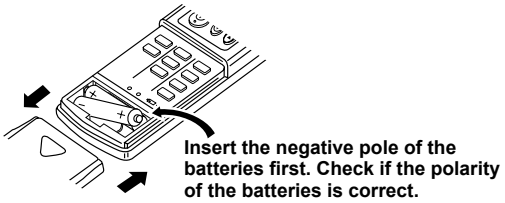
3. Troubleshooting procedure

1) First, check if the OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF to indicate an abnormality. To make sure, check how many times the OPERATION INDICATOR lamp is flashing ON and OFF before starting service work.
2) Before servicing check that the connector and terminal are connected properly.
3) When the P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
4) When troubleshooting, refer to 9-2, 9-3 and 9-4.

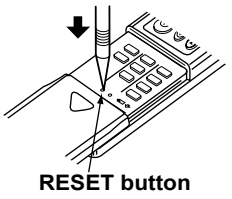
4. How to replace batteries

Weak batteries may cause the remote controller malfunction.
In this case, replace the batteries to operate the remote controller normally.

① Remove the front lid and insert batteries. Then reattach the front lid.



② Press RESET button with a thin instrument, and then use the remote controller.



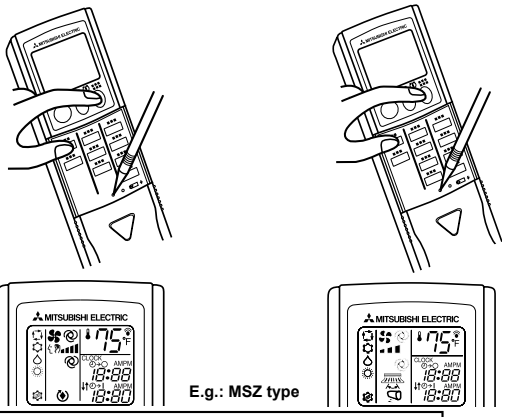
NOTE: 1. If RESET button is not pressed, the remote controller may not operate correctly.
2. This remote controller has a circuit to automatically reset the microcomputer when batteries are replaced. This function is equipped to prevent the microcomputer from malfunctioning due to the voltage drop caused by the battery replacement.
3. Do not use the leaking batteries.

9-2. FAILURE MODE RECALL FUNCTION

Outline of the function
This air conditioner can memorize the abnormal condition which has occurred once.
Even though LED indication listed on the troubleshooting check table (9-4.) disappears, the memorized failure details can be recalled.

1. Flow chart of failure mode recall function for the indoor/outdoor unit

MSZ-GE06/09/12/15/18NA MSY-GE09/12/15/18NA **MSZ-GE24NA MSY-GE24NA**



E.g.: MSZ type

Operational procedure

The cause of abnormality cannot be found because the abnormality does not recur.

Setting up the failure mode recall function

Turn ON the power supply.
<Preparation of the remote controller>
① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.
② First, release RESET button.
Hold down the other two buttons for another 3 seconds. Confirm that the indicators on the LCD screen shown in the right figure are all displayed.
Then release the buttons.

Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. ※1

Does upper lamp of OPERATION INDICATOR lamp on the indoor unit blink at the interval of 0.5 seconds?
Blinks: Either indoor or outdoor unit is abnormal.
Beep is emitted at the same timing as the blinking of upper lamp of OPERATION INDICATOR lamp. ※2

No (OFF) → Indoor unit is normal.
But the outdoor unit might be abnormal because there are some abnormalities that can not be recalled with this way.
Confirm if outdoor unit is abnormal according to the detailed outdoor unit failure mode recall function.

※1 Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Yes (Blinks)

Judgment of indoor/outdoor abnormality

Before blinking, does upper lamp of OPERATION INDICATOR lamp stay ON for 3 seconds?
Stays ON for 3 seconds (without beep): The outdoor unit is abnormal.

Yes → The outdoor unit is abnormal.
Check the blinking pattern, and confirm the abnormal point with the outdoor unit failure mode table. (Refer to outdoor unit service manual.)
Make sure to check at least two consecutive blinking cycles. ※3

No → The indoor unit is abnormal.
Check the blinking pattern, and confirm the abnormal point with the indoor unit failure mode table. (Refer to 9-2.2)
Make sure to check at least two consecutive blinking cycles. ※2

Releasing the failure mode recall function

Release the failure mode recall function by the following procedures.
Turn OFF the power supply and turn it ON again.
Press RESET button of the remote controller.

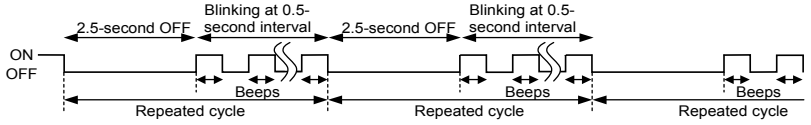
Repair the defective parts.

Deleting the memorized abnormal condition

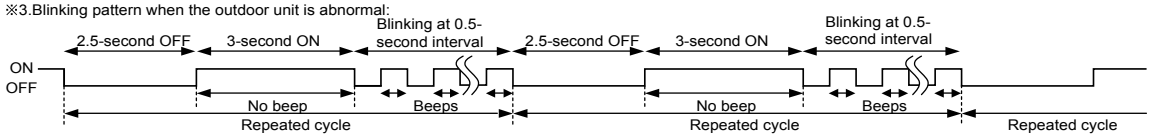
① After repairing the unit, recall the failure mode again according to "Setting up the failure mode recall function" mentioned above.
② Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit.
③ Press EMERGENCY OPERATION switch so that the memorized abnormal condition is deleted.
④ Release the failure mode recall function according to "Releasing the failure mode recall function" mentioned above.

NOTE: 1. Make sure to release the failure mode recall function once it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when the indoor unit is abnormal:



※3.Blinking pattern when the outdoor unit is abnormal:

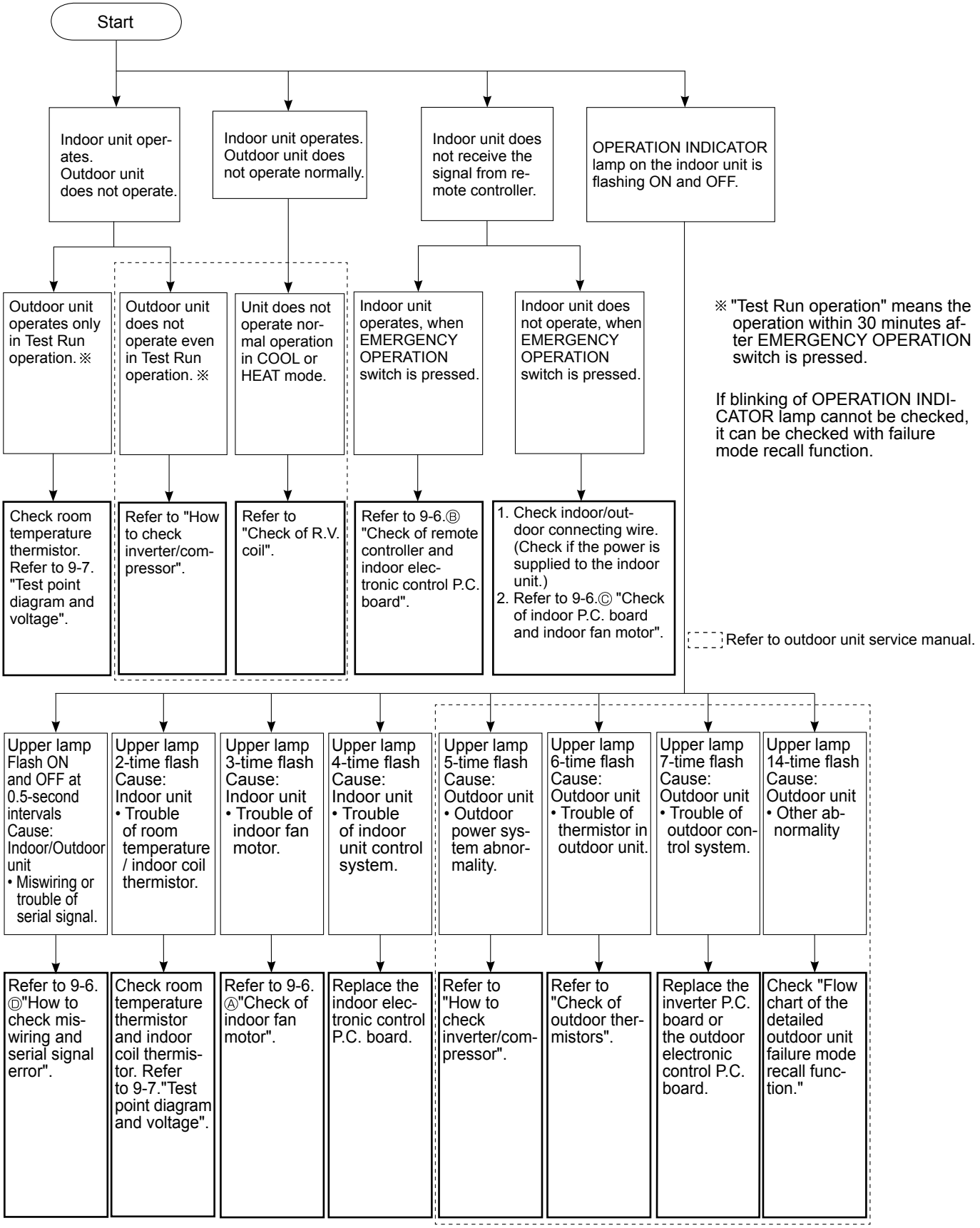


2. Indoor unit failure mode table

Upper lamp of OPERATION INDICATOR lamp	Abnormal point (Failure mode)	Condition	Remedy
Not lighted	Normal	—	—
1-time flash every 0.5-second	Room temperature thermistor	The room temperature thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the room temperature thermistor (9-7.).
2-time flash 2.5-second OFF	Indoor coil thermistor	The indoor coil thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the main indoor coil thermistor, the sub indoor coil thermistor (9-7.).
3-time flash 2.5-second OFF	Serial signal	The serial signal from outdoor unit is not received for a maximum of 6 minutes.	Refer to 9-6.Ⓓ "How to check miswiring and serial signal error".
11-time flash 2.5-second OFF	Indoor fan motor	The rotational frequency feedback signal is not emitted for 12 seconds after the indoor fan motor is operated.	Refer to 9-6.Ⓐ "Check of indoor fan motor".
12-time flash 2.5-second OFF	Indoor control system	It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	Replace the indoor electronic control P.C. board.

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (9-4.).

9-3. INSTRUCTION OF TROUBLESHOOTING


Start
Indoor unit operates. Outdoor unit does not operate.
Indoor unit operates. Outdoor unit does not operate normally.
Indoor unit does not receive the signal from remote controller.
OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF.
Outdoor unit operates only in Test Run operation. ※
Outdoor unit does not operate even in Test Run operation. ※
Unit does not operate normal operation in COOL or HEAT mode.
Indoor unit operates, when EMERGENCY OPERATION switch is pressed.
Indoor unit does not operate, when EMERGENCY OPERATION switch is pressed.
※ "Test Run operation" means the operation within 30 minutes after EMERGENCY OPERATION switch is pressed.
If blinking of OPERATION INDICATOR lamp cannot be checked, it can be checked with failure mode recall function.
Check room temperature thermistor. Refer to 9-7. "Test point diagram and voltage".
Refer to "How to check inverter/compressor".
Refer to "Check of R.V. coil".
Refer to 9-6.Ⓑ "Check of remote controller and indoor electronic control P.C. board".
1. Check indoor/outdoor connecting wire. (Check if the power is supplied to the indoor unit.)
2. Refer to 9-6.Ⓒ "Check of indoor P.C. board and indoor fan motor".
Refer to outdoor unit service manual.
Upper lamp Flash ON and OFF at 0.5-second intervals Cause: Indoor/Outdoor unit • Miswiring or trouble of serial signal.
Upper lamp 2-time flash Cause: Indoor unit • Trouble of room temperature / indoor coil thermistor.
Upper lamp 3-time flash Cause: Indoor unit • Trouble of indoor fan motor.
Upper lamp 4-time flash Cause: Indoor unit • Trouble of indoor unit control system.
Upper lamp 5-time flash Cause: Outdoor unit • Outdoor power system abnormality.
Upper lamp 6-time flash Cause: Outdoor unit • Trouble of thermistor in outdoor unit.
Upper lamp 7-time flash Cause: Outdoor unit • Trouble of outdoor control system.
Upper lamp 14-time flash Cause: Outdoor unit • Other abnormality
Refer to 9-6. Ⓓ"How to check miswiring and serial signal error".
Check room temperature thermistor and indoor coil thermistor. Refer to 9-7."Test point diagram and voltage".
Refer to 9-6. Ⓐ"Check of indoor fan motor".
Replace the indoor electronic control P.C. board.
Refer to "How to check inverter/compressor".
Refer to "Check of outdoor thermistors".
Replace the inverter P.C. board or the outdoor electronic control P.C. board.
Check "Flow chart of the detailed outdoor unit failure mode recall function."

9-4. TROUBLESHOOTING CHECK TABLE

Before taking measures, make sure that the symptom reappears for accurate troubleshooting.
When the indoor unit has started operation and detected an abnormality of the following condition (the first detection after the power ON), the indoor fan motor turns OFF and OPERATION INDICATOR lamp flashes.

OPERATION INDICATOR

☼ ○ Lighted
☼ Blinking
○ Not lighted

No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Remedy
1	Miswiring or serial signal	Upper lamp flashes. 0.5-second ON 0.5-second OFF	Indoor unit and outdoor unit do not operate.	The serial signal from the outdoor unit is not received for 6 minutes.	• Refer to 9-6. Ⓓ "How to check miswiring and serial signal error".
2	Indoor coil thermistor / Room temperature thermistor	Upper lamp flashes. 2-time flash 2.5-second OFF		The indoor coil or the room temperature thermistor is short or open circuit.	• Refer to the characteristics of indoor coil thermistor, and the room temperature thermistor (9-7.).
3	Indoor fan motor	Upper lamp flashes. 3-time flash 2.5-second OFF		The rotational frequency feedback signal is not emitted during the indoor fan operation.	• Refer to 9-6. Ⓐ "Check of indoor fan motor".
4	Indoor control system	Upper lamp flashes. 4-time flash 2.5-second OFF		It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	• Replace the indoor electronic control P.C. board.
5	Outdoor power system	Upper lamp flashes. 5-time flash 2.5-second OFF		It consecutively occurs 3 times that the compressor stops for overcurrent protection or start-up failure protection within 1 minute after start-up.	• Refer to "How to check of inverter/compressor". Refer to outdoor unit service manual • Check the stop valve.
6	Outdoor thermistors	Upper lamp flashes. 6-time flash 2.5-second OFF		The outdoor thermistors short or open circuit during the compressor operation.	• Refer to "Check of outdoor thermistor". Refer to outdoor unit service manual.
7	Outdoor control system	Upper lamp flashes. 7-time flash 2.5-second OFF		It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	• Replace the inverter P.C. board or the outdoor electronic control P.C. board. Refer to outdoor unit service manual.
8	Other abnormality	Upper lamp flashes. 14-time flash 2.5-second OFF		An abnormality other than above mentioned is detected.	• Check the stop valve. • Confirm the abnormality in detail using the failure mode recall function for outdoor unit.
9	Outdoor control system	Upper lamp lights up ☼	Outdoor unit does not operate	It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	• Check the blinking pattern of the LED on the inverter P.C. board or the outdoor electronic control P.C. board.

OPERATION INDICATOR

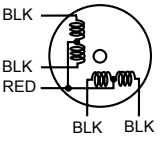
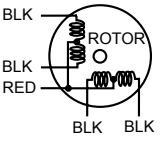
☀
☼

No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Remedy
1	**MXZ type** Operation mode setting	Upper lamp lights and lower lamp flashes. ☀○○○○○○☀○○○○○○☀ 2.5-second OFF	Outdoor unit operates but indoor unit does not operate.	The operation mode of the each indoor unit is differently set to COOL (includes DRY) and HEAT at the same time, the operation mode of the indoor unit that has operated at first has the priority.	• Unify the operation mode. Refer to outdoor unit service manual.

9-5. TROUBLE CRITERION OF MAIN PARTS

MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSZ-GE24NA MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA MSY-GE24NA

<table>
<tr><th>Part name</th><th>Check method and criterion</th><th>Figure</th></tr>
<tr><td>Room temperature thermistor (RT11)
Indoor coil thermistor (RT12, RT13)</td><td>Measure the resistance with a tester.

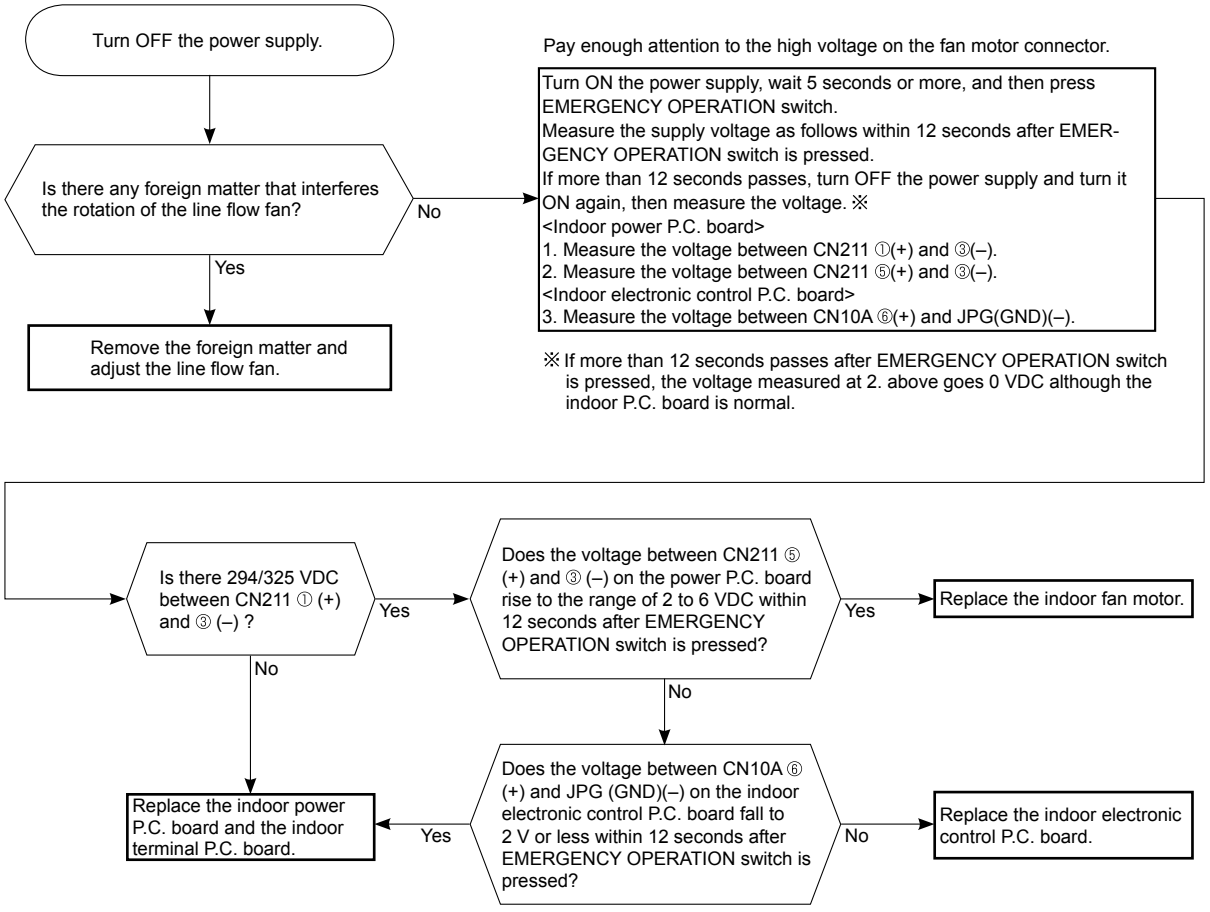
Refer to 9-7. "Test point diagram and voltage", 2 or 3. "Indoor electronic control P.C. board", for the chart of thermistor.</td><td></td></tr>
<tr><td>Indoor fan motor (MF)</td><td>Check 9-6.Ⓐ</td><td></td></tr>
<tr><td>MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA
Vane motor (MV)</td><td>Measure the resistance between the terminals with a tester.
(Temperature: 50 - 86°F (10 - 30°C))
<table>
<tr><th>Color of the lead wire</th><th>Normal</th></tr>
<tr><td>RED - BLK</td><td>223 - 268 Ω</td></tr>
</table>
</td><td> 
</td></tr>
<tr><td>MSZ-GE24NA
MSY-GE24NA
Horizontal vane motor (MV1)
Vertical vane motor (MV2)</td><td>Measure the resistance between the terminals with a tester.
(Part temperature 50 ~ 86°F (10 ~ 30°C))
<table>
<tr><th></th><th>Color of the lead wire</th><th>Normal</th></tr>
<tr><td>Horizontal vane motor (MV1)</td><td rowspan="2">RED-BLK</td><td>313 ~ 375 Ω</td></tr>
<tr><td>Vertical vane motor (MV2)</td><td>268 ~ 322 Ω</td></tr>
</table>
</td><td> 
</td></tr>
</table>

9-6. TROUBLESHOOTING FLOW

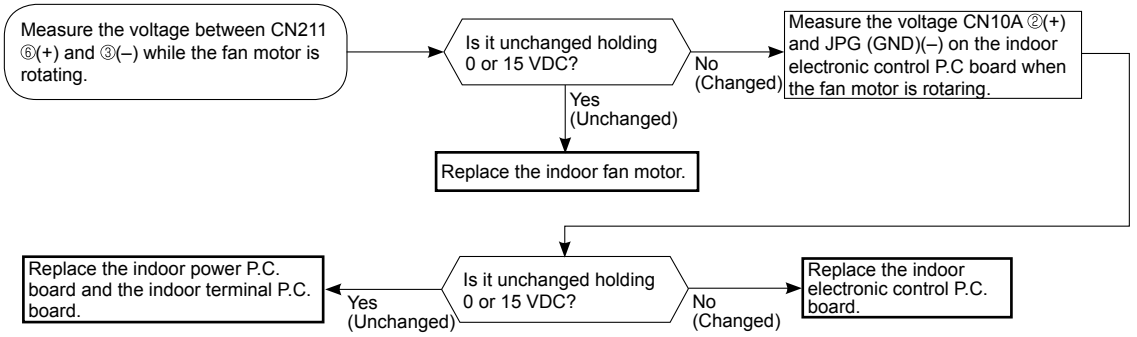
Ⓐ Check of indoor fan motor

MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA

The indoor fan motor error has occurred, and the indoor fan does not operate.

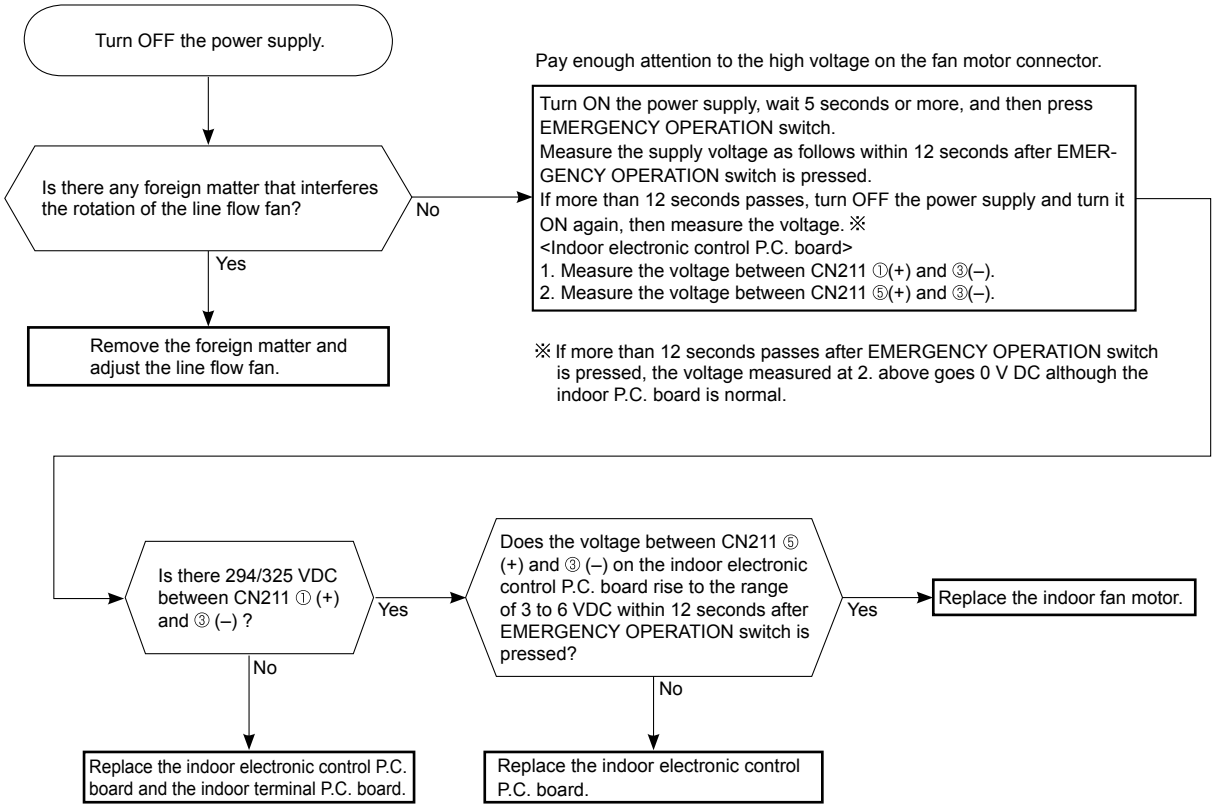

Turn OFF the power supply.
Is there any foreign matter that interferes the rotation of the line flow fan?
No
Yes
Remove the foreign matter and adjust the line flow fan.
Pay enough attention to the high voltage on the fan motor connector.
Turn ON the power supply, wait 5 seconds or more, and then press EMERGENCY OPERATION switch.
Measure the supply voltage as follows within 12 seconds after EMERGENCY OPERATION switch is pressed.
If more than 12 seconds passes, turn OFF the power supply and turn it ON again, then measure the voltage. ※
<Indoor power P.C. board>
1. Measure the voltage between CN211 ①(+) and ③(–).
2. Measure the voltage between CN211 ⑤(+) and ③(–).
<Indoor electronic control P.C. board>
3. Measure the voltage between CN10A ⑥(+) and JPG(GND)(–).
※ If more than 12 seconds passes after EMERGENCY OPERATION switch is pressed, the voltage measured at 2. above goes 0 VDC although the indoor P.C. board is normal.
Is there 294/325 VDC between CN211 ① (+) and ③ (–) ?
Yes
No
Does the voltage between CN211 ⑤ (+) and ③ (–) on the power P.C. board rise to the range of 2 to 6 VDC within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
Replace the indoor fan motor.
No
Does the voltage between CN10A ⑥ (+) and JPG (GND)(–) on the indoor electronic control P.C. board fall to 2 V or less within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
Replace the indoor power P.C. board and the indoor terminal P.C. board.
No
Replace the indoor electronic control P.C. board.

The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.

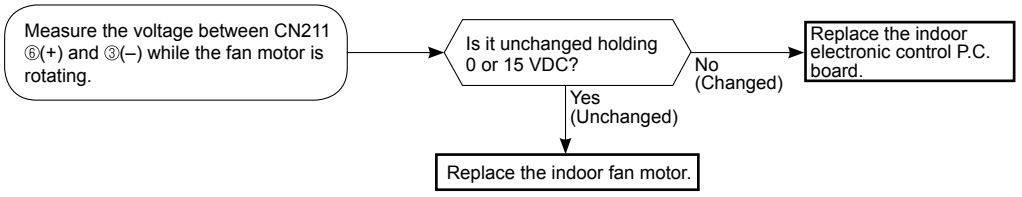

Measure the voltage between CN211 ⑥(+) and ③(–) while the fan motor is rotating.
Is it unchanged holding 0 or 15 VDC?
No (Changed)
Measure the voltage CN10A ②(+) and JPG (GND)(–) on the indoor electronic control P.C board when the fan motor is rotaring.
Yes (Unchanged)
Replace the indoor fan motor.
Replace the indoor power P.C. board and the indoor terminal P.C. board.
Yes (Unchanged)
Is it unchanged holding 0 or 15 VDC?
No (Changed)
Replace the indoor electronic control P.C. board.

MSZ-GE24NA
MSY-GE24NA

The indoor fan motor error has occurred, and the indoor fan does not operate.


Turn OFF the power supply.
Is there any foreign matter that interferes the rotation of the line flow fan?
No
Yes
Remove the foreign matter and adjust the line flow fan.
Pay enough attention to the high voltage on the fan motor connector.
Turn ON the power supply, wait 5 seconds or more, and then press EMERGENCY OPERATION switch.
Measure the supply voltage as follows within 12 seconds after EMERGENCY OPERATION switch is pressed.
If more than 12 seconds passes, turn OFF the power supply and turn it ON again, then measure the voltage. ※
<Indoor electronic control P.C. board>
1. Measure the voltage between CN211 ①(+) and ③(–).
2. Measure the voltage between CN211 ⑤(+) and ③(–).
※ If more than 12 seconds passes after EMERGENCY OPERATION switch is pressed, the voltage measured at 2. above goes 0 V DC although the indoor P.C. board is normal.
Is there 294/325 VDC between CN211 ① (+) and ③ (–) ?
Yes
No
Does the voltage between CN211 ⑤ (+) and ③ (–) on the indoor electronic control P.C. board rise to the range of 3 to 6 VDC within 12 seconds after EMERGENCY OPERATION switch is pressed?
Yes
No
Replace the indoor fan motor.
Replace the indoor electronic control P.C. board and the indoor terminal P.C. board.
Replace the indoor electronic control P.C. board.

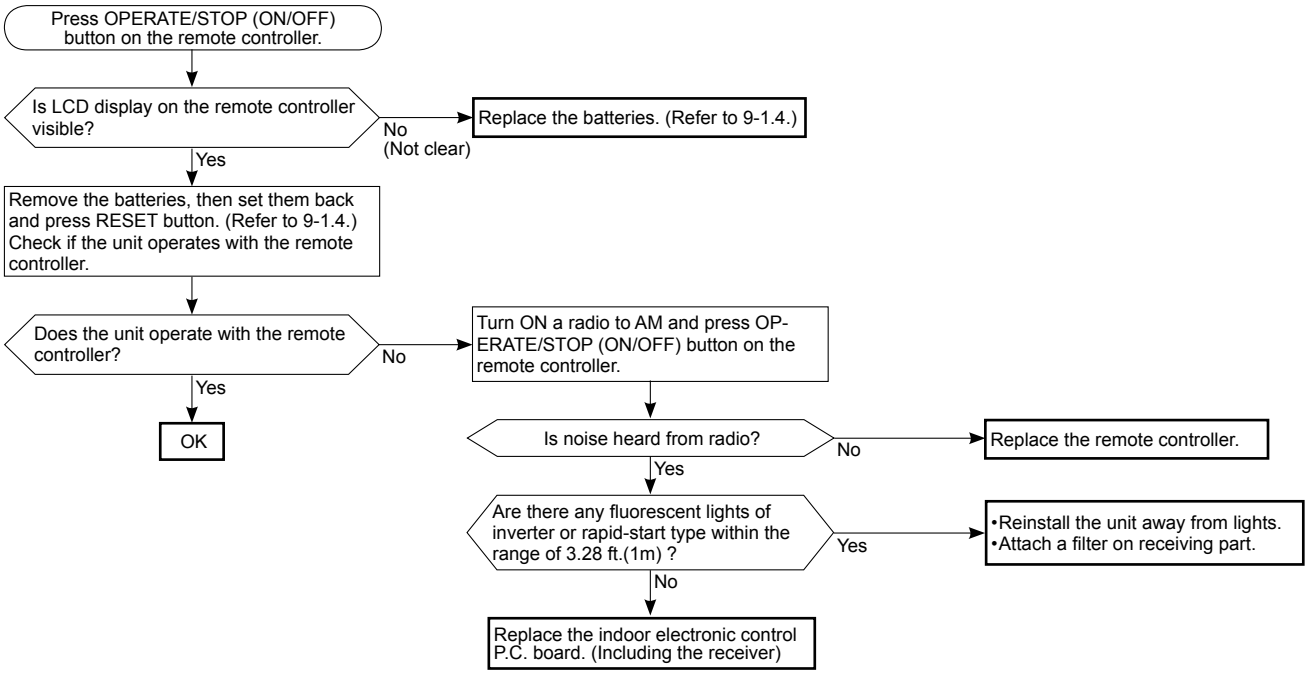
The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.


Measure the voltage between CN211 ⑥(+) and ③(–) while the fan motor is rotating.
Is it unchanged holding 0 or 15 VDC?
No (Changed)
Yes (Unchanged)
Replace the indoor electronic control P.C. board.
Replace the indoor fan motor.

Ⓑ Check of remote controller and indoor electronic control P.C. board

※Check if the remote controller is exclusive for this air conditioner.

MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA


Press OPERATE/STOP (ON/OFF) button on the remote controller.
Is LCD display on the remote controller visible?
No (Not clear)
Replace the batteries. (Refer to 9-1.4.)
Yes
Remove the batteries, then set them back and press RESET button. (Refer to 9-1.4.) Check if the unit operates with the remote controller.
Does the unit operate with the remote controller?
No
Turn ON a radio to AM and press OPERATE/STOP (ON/OFF) button on the remote controller.
Yes
OK
Is noise heard from radio?
No
Replace the remote controller.
Yes
Are there any fluorescent lights of inverter or rapid-start type within the range of 3.28 ft.(1m) ?
Yes
•Reinstall the unit away from lights.
•Attach a filter on receiving part.
No
Replace the indoor electronic control P.C. board. (Including the receiver)

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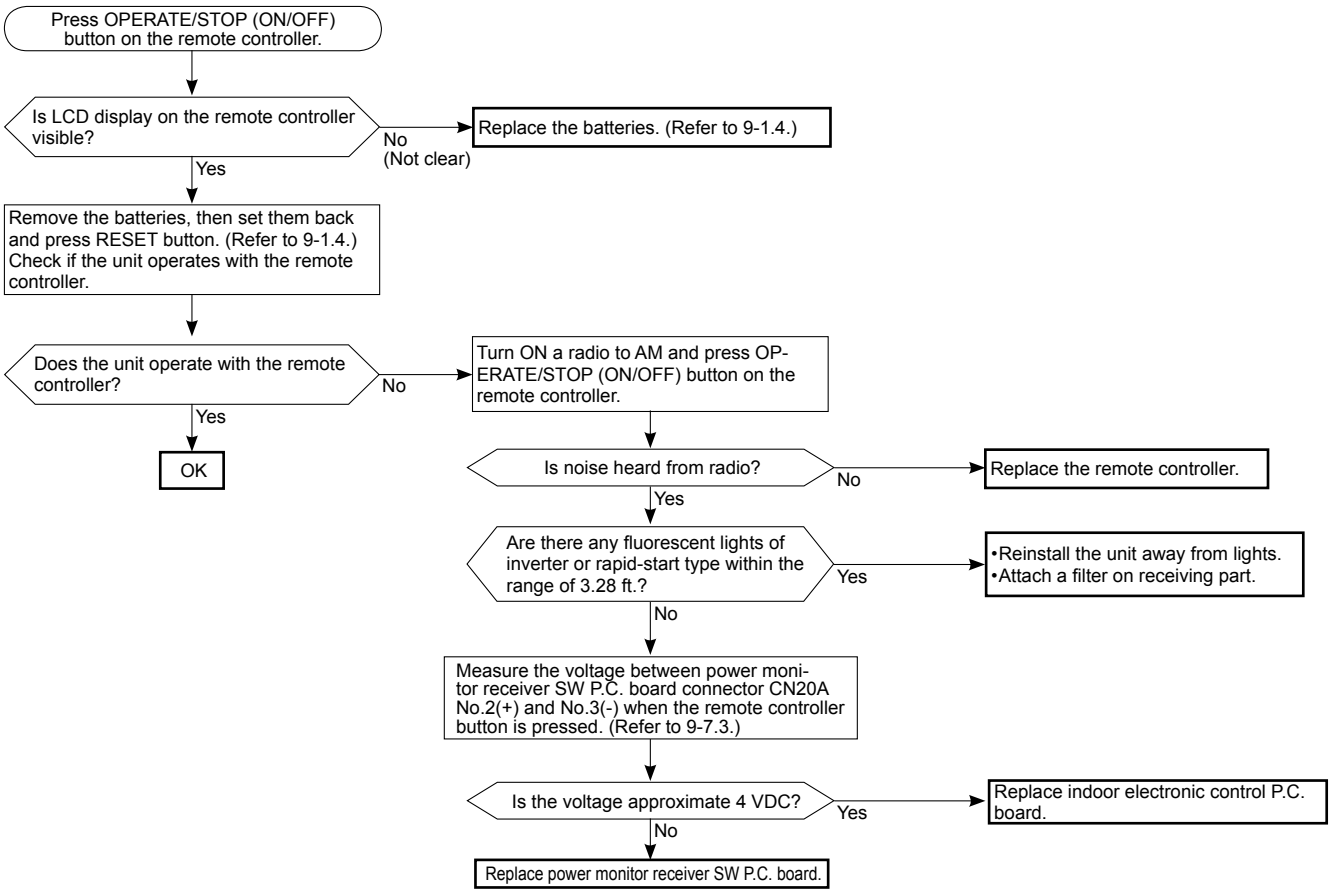

Press OPERATE/STOP (ON/OFF) button on the remote controller.
Is LCD display on the remote controller visible?
No (Not clear)
Replace the batteries. (Refer to 9-1.4.)
Yes
Remove the batteries, then set them back and press RESET button. (Refer to 9-1.4.) Check if the unit operates with the remote controller.
Does the unit operate with the remote controller?
No
Turn ON a radio to AM and press OPERATE/STOP (ON/OFF) button on the remote controller.
Yes
OK
Is noise heard from radio?
No
Replace the remote controller.
Yes
Are there any fluorescent lights of inverter or rapid-start type within the range of 3.28 ft.?
Yes
•Reinstall the unit away from lights.
•Attach a filter on receiving part.
No
Measure the voltage between power monitor receiver SW P.C. board connector CN20A No.2(+) and No.3(-) when the remote controller button is pressed. (Refer to 9-7.3.)
Is the voltage approximate 4 VDC?
Yes
Replace indoor electronic control P.C. board.
No
Replace power monitor receiver SW P.C. board.

Ⓒ Check of indoor P.C. board and indoor fan motor

MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA

Turn OFF the power supply.
Remove indoor fan motor connector CN211 from indoor power P.C. board and vane motor connector CN151 from the indoor electronic control P.C. board and turn ON the power supply.

Does the unit operate with the remote controller?
Does OPERATION INDICATOR lamp light up by pressing EMERGENCY OPERATION switch?

Yes → Measure the resistance of indoor fan motor. (Refer to 9-5.) → Short circuit: Replace the indoor fan motor.

Yes → Measure the resistance of the vane motor coil. (Refer to 9-5.) → Short circuit: Replace the vane motor and the indoor electronic control P.C. board.

No

Turn OFF the power supply.
Check both “parts side” and “pattern side” of the indoor terminal P.C. board visually.

Be sure to check both the fuse and the varistor in any case.

Is the varistor (NR11) burnt and the fuse (F11) blown?
Yes → Replace the varistor (NR11) and fuse (F11). ※3
No

Is the fuse (F11) blown only?
Yes
No

Measure the resistance between CN211 ①(+) and ③(-) of indoor fan motor connector. ※1, ※2

※1. The fan motor connector's ① lead wire is red, whereas ③ is black.
※2. Connect "+" of the tester to fan motor connector's ① lead wire, and “-” to ③ lead wire, otherwise the resistance cannot be measured properly.
※3. Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

Is the resistance 1MΩ or more?
No → Replace the fuse (F11) and the indoor fan motor. ※3
Yes

Replace the fuse (F11). ※3

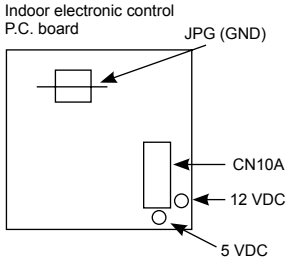
Measure the resistance of resistor (R111) on the indoor power P.C. board.

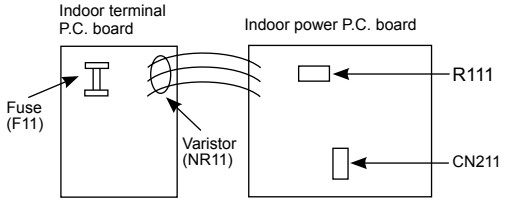
Is the resistance of resistor (R111) approximately 4 Ω?
No → Replace the indoor power P.C. board, the indoor terminal P.C. board and the indoor fan motor.
Yes

Is there approximately 5 VDC between 5 V (+) and JPG (GND) (-) of the indoor electronic control P.C. board?
Is there approximately 9 to 13 VDC between 12 V (+) and JPG (GND) (-) of the indoor electronic control P.C. board?
Yes → Replace the indoor fan motor.
No

Are connector CN10A on the indoor electronic control P.C. board or lead wires disconnected?
Yes → Connect the connector or repair disconnection.
No

Replace the indoor electronic control P.C. board.





MSZ-GE24NA
MSY-GE24NA

Turn OFF the power supply.
Remove indoor fan motor connector CN211 and vane motor connector CN151 from the indoor electronic control P.C. board and turn ON the power supply.

Does the unit operate with the remote controller? Does OPERATION INDICATOR lamp light up by pressing EMERGENCY OPERATION switch?

Yes

Measure the resistance between CN211 ③ and ④ of the indoor fan motor connector.

Short circuit:
Replace the indoor fan motor.

Measure the resistance of the horizontal vane motor coil.
Refer to 9-5.

Short circuit:
Replace the horizontal vane motor and the indoor electronic control P.C. board.

No

Turn OFF the power supply.
Check both “parts side” and “pattern side” of the indoor electronic control P.C. board visually.

Be sure to check both the fuse and the varistor in any case.

Are the varistor (NR11) burnt and the fuse (F11) blown?

No

Yes

Replace the varistor (NR11) and fuse (F11). ※3

Is the fuse (F11) blown only?

No

Yes

Measure the resistance between CN211 ①(+) and ③(-) of the indoor fan motor connector. ※1,※2

Is the resistance 1MΩ or more?

No

Replace the fuse (F11) and the indoor fan motor.※3

Yes

Replace the fuse (F11). ※3

※1. The fan motor connector's ① lead wire is red, whereas ③ is black.

※2. Connect "+" of the tester to fan motor connector's ① lead wire, and "-" to ③ lead wire, otherwise the resistance cannot be measured properly.

※3. Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

Measure the resistance of cement resistor R111 on the indoor electronic control P.C. board.

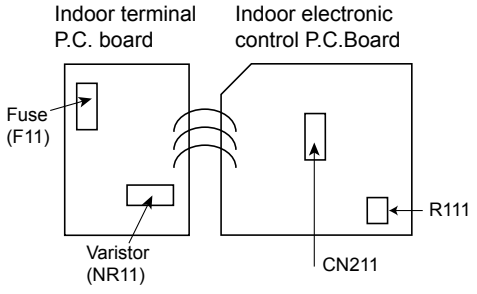
Is the resistance approximately 4Ω?

No

Replace the indoor electronic control P.C. board and the indoor fan motor.

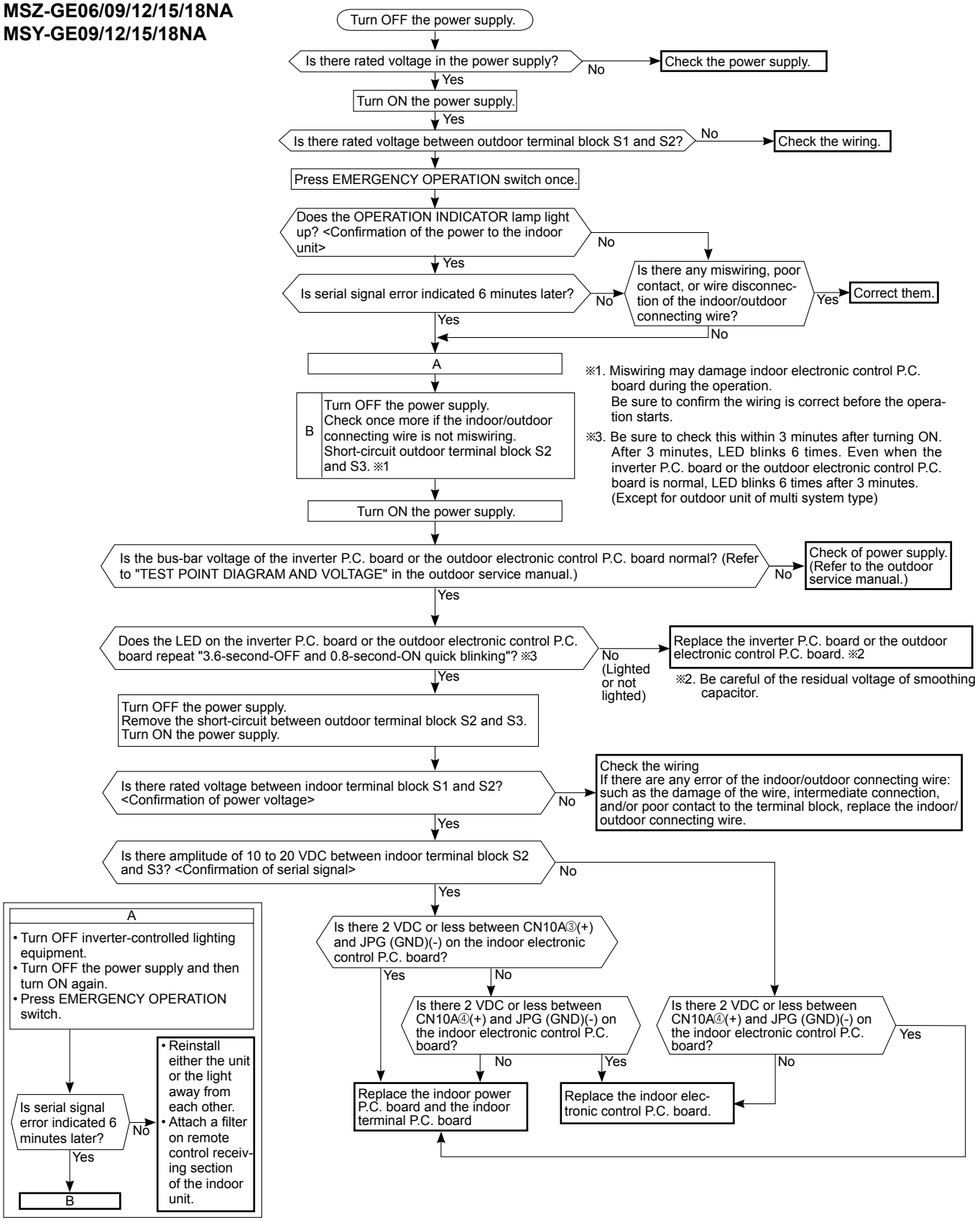
Yes

Replace the indoor electronic control P.C. board.

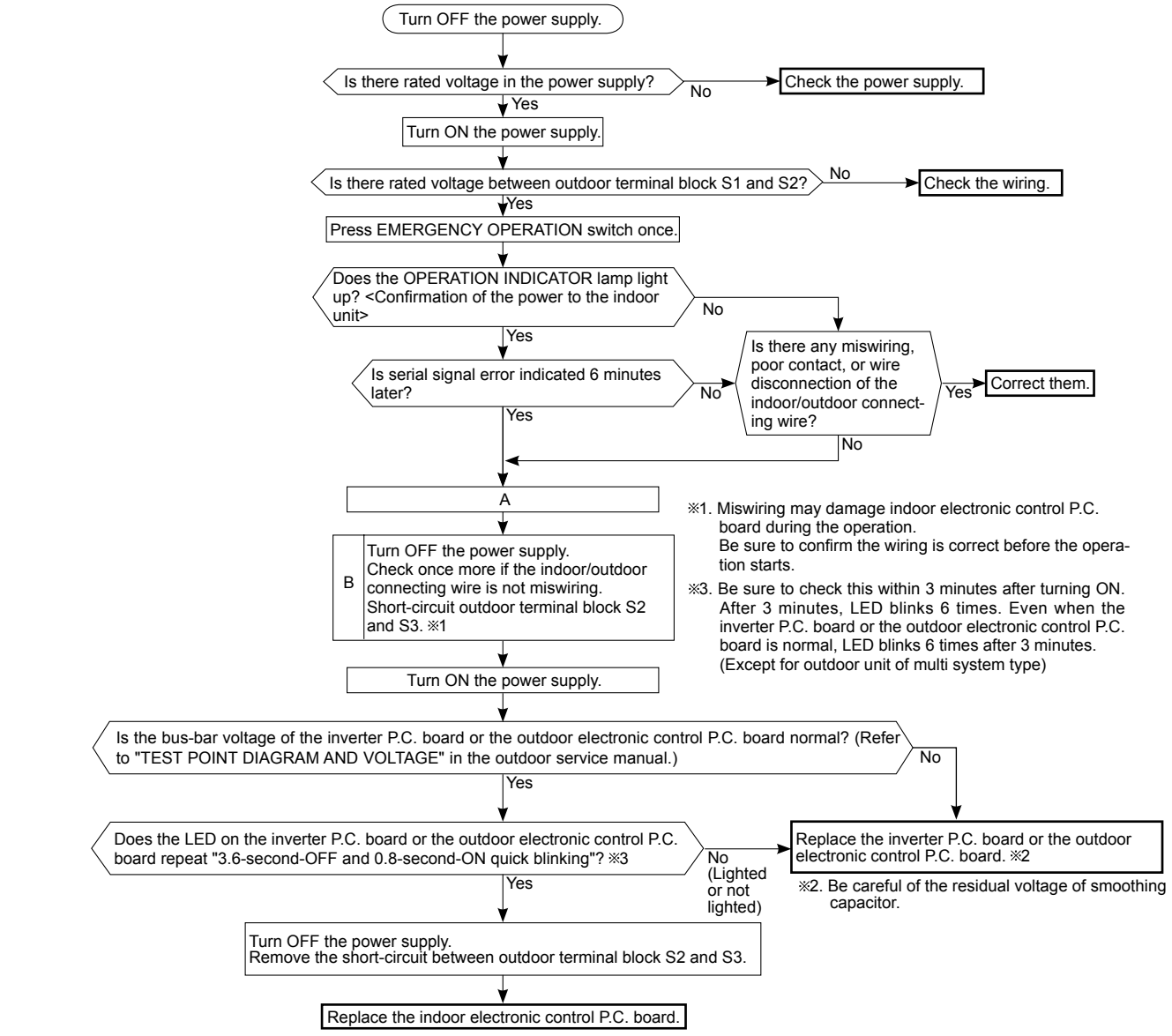


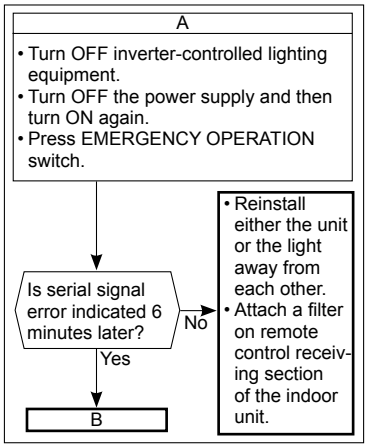
Ⓓ How to check miswiring and serial signal error

MSZ-GE06/09/12/15/18NA
MSY-GE09/12/15/18NA

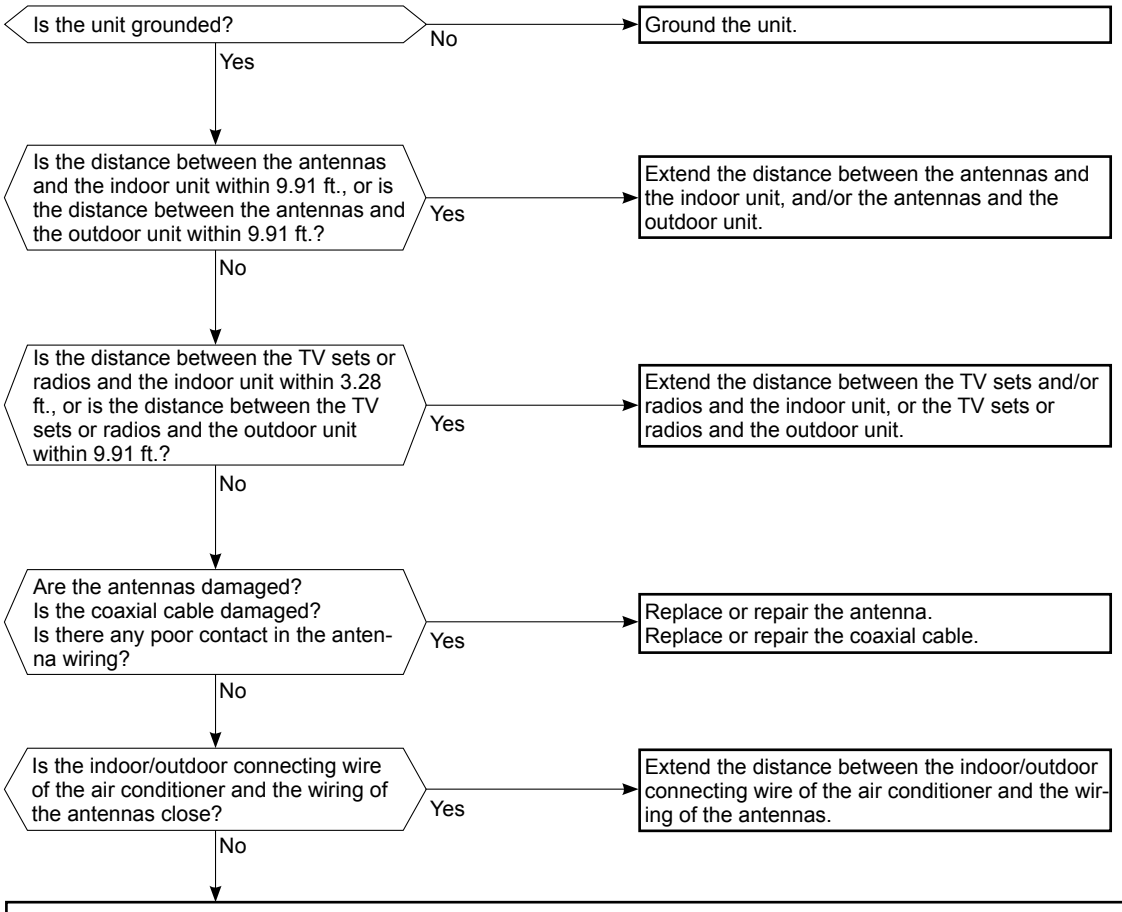

Turn OFF the power supply.
Is there rated voltage in the power supply?
No
Check the power supply.
Yes
Turn ON the power supply.
Yes
Is there rated voltage between outdoor terminal block S1 and S2?
No
Check the wiring.
Press EMERGENCY OPERATION switch once.
Does the OPERATION INDICATOR lamp light up? <Confirmation of the power to the indoor unit>
No
Yes
Is serial signal error indicated 6 minutes later?
No
Is there any miswiring, poor contact, or wire disconnection of the indoor/outdoor connecting wire?
Yes
Correct them.
Yes
No
A
B
Turn OFF the power supply.
Check once more if the indoor/outdoor connecting wire is not miswiring.
Short-circuit outdoor terminal block S2 and S3. ※1
Turn ON the power supply.
※1. Miswiring may damage indoor electronic control P.C. board during the operation.
Be sure to confirm the wiring is correct before the operation starts.
※3. Be sure to check this within 3 minutes after turning ON. After 3 minutes, LED blinks 6 times. Even when the inverter P.C. board or the outdoor electronic control P.C. board is normal, LED blinks 6 times after 3 minutes. (Except for outdoor unit of multi system type)
Is the bus-bar voltage of the inverter P.C. board or the outdoor electronic control P.C. board normal? (Refer to "TEST POINT DIAGRAM AND VOLTAGE" in the outdoor service manual.)
No
Check of power supply. (Refer to the outdoor service manual.)
Yes
Does the LED on the inverter P.C. board or the outdoor electronic control P.C. board repeat "3.6-second-OFF and 0.8-second-ON quick blinking"? ※3
No (Lighted or not lighted)
Replace the inverter P.C. board or the outdoor electronic control P.C. board. ※2
※2. Be careful of the residual voltage of smoothing capacitor.
Yes
Turn OFF the power supply.
Remove the short-circuit between outdoor terminal block S2 and S3.
Turn ON the power supply.
Is there rated voltage between indoor terminal block S1 and S2? <Confirmation of power voltage>
No
Check the wiring
If there are any error of the indoor/outdoor connecting wire: such as the damage of the wire, intermediate connection, and/or poor contact to the terminal block, replace the indoor/outdoor connecting wire.
Yes
Is there amplitude of 10 to 20 VDC between indoor terminal block S2 and S3? <Confirmation of serial signal>
No
Yes
Is there 2 VDC or less between CN10A③(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
Yes
No
Is there 2 VDC or less between CN10A④(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
No
Yes
Replace the indoor power P.C. board and the indoor terminal P.C. board
Is there 2 VDC or less between CN10A④(+) and JPG (GND)(-) on the indoor electronic control P.C. board?
Yes
No
Replace the indoor electronic control P.C. board.
A
• Turn OFF inverter-controlled lighting equipment.
• Turn OFF the power supply and then turn ON again.
• Press EMERGENCY OPERATION switch.
Is serial signal error indicated 6 minutes later?
No
• Reinstall either the unit or the light away from each other.
• Attach a filter on remote control receiving section of the indoor unit.
Yes
B

MSZ-GE24NA
MSY-GE24NA


Turn OFF the power supply.
Is there rated voltage in the power supply?
No
Check the power supply.
Yes
Turn ON the power supply.
Is there rated voltage between outdoor terminal block S1 and S2?
No
Check the wiring.
Yes
Press EMERGENCY OPERATION switch once.
Does the OPERATION INDICATOR lamp light up? <Confirmation of the power to the indoor unit>
No
Yes
Is serial signal error indicated 6 minutes later?
No
Is there any miswiring, poor contact, or wire disconnection of the indoor/outdoor connecting wire?
Yes
Correct them.
Yes
No
A
B
Turn OFF the power supply.
Check once more if the indoor/outdoor connecting wire is not miswiring.
Short-circuit outdoor terminal block S2 and S3. ※1
Turn ON the power supply.
Is the bus-bar voltage of the inverter P.C. board or the outdoor electronic control P.C. board normal? (Refer to "TEST POINT DIAGRAM AND VOLTAGE" in the outdoor service manual.)
No
Yes
Does the LED on the inverter P.C. board or the outdoor electronic control P.C. board repeat "3.6-second-OFF and 0.8-second-ON quick blinking"? ※3
No (Lighted or not lighted)
Replace the inverter P.C. board or the outdoor electronic control P.C. board. ※2
Yes
Turn OFF the power supply.
Remove the short-circuit between outdoor terminal block S2 and S3.
Replace the indoor electronic control P.C. board.
※1. Miswiring may damage indoor electronic control P.C. board during the operation.
Be sure to confirm the wiring is correct before the operation starts.
※3. Be sure to check this within 3 minutes after turning ON. After 3 minutes, LED blinks 6 times. Even when the inverter P.C. board or the outdoor electronic control P.C. board is normal, LED blinks 6 times after 3 minutes. (Except for outdoor unit of multi system type)
※2. Be careful of the residual voltage of smoothing capacitor.


A
• Turn OFF inverter-controlled lighting equipment.
• Turn OFF the power supply and then turn ON again.
• Press EMERGENCY OPERATION switch.
Is serial signal error indicated 6 minutes later?
No
• Reinstall either the unit or the light away from each other.
• Attach a filter on remote control receiving section of the indoor unit.
Yes
B

Ⓔ Electromagnetic noise enters into TV sets or radios


Is the unit grounded?
No
Ground the unit.
Yes
Is the distance between the antennas and the indoor unit within 9.91 ft., or is the distance between the antennas and the outdoor unit within 9.91 ft.?
Yes
Extend the distance between the antennas and the indoor unit, and/or the antennas and the outdoor unit.
No
Is the distance between the TV sets or radios and the indoor unit within 3.28 ft., or is the distance between the TV sets or radios and the outdoor unit within 9.91 ft.?
Yes
Extend the distance between the TV sets and/or radios and the indoor unit, or the TV sets or radios and the outdoor unit.
No
Are the antennas damaged?
Is the coaxial cable damaged?
Is there any poor contact in the antenna wiring?
Yes
Replace or repair the antenna.
Replace or repair the coaxial cable.
No
Is the indoor/outdoor connecting wire of the air conditioner and the wiring of the antennas close?
Yes
Extend the distance between the indoor/outdoor connecting wire of the air conditioner and the wiring of the antennas.
No

Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).
Check the followings before asking for service.

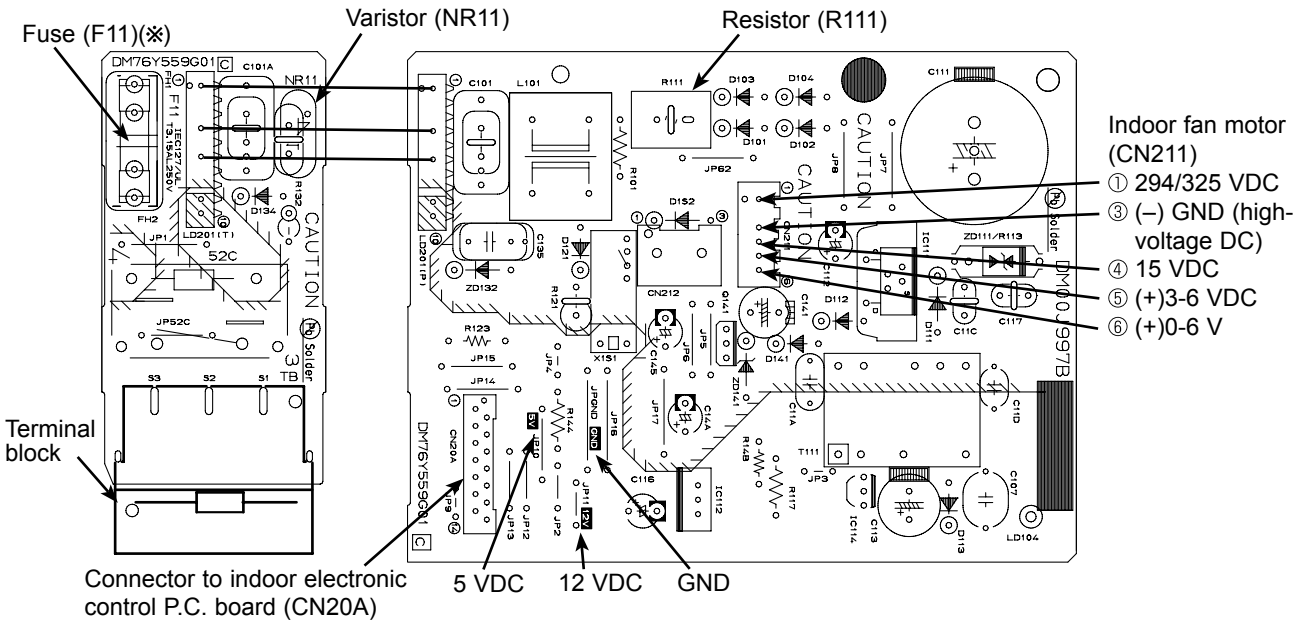
1. Devices affected by the electromagnetic noise
   TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of:
   indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, grounding wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
   1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
   2) Within 3 minutes after turning ON the power supply, press OPERATE/STOP (ON/OFF) button on the remote controller for power ON, and check for the electromagnetic noise.
   3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
   4) Press OPERATE/STOP (ON/OFF) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

9-7. Test point diagram and voltage

MSZ-GE06/09/12/15/18NA MSY-GE09/12/15/18NA

1. Indoor power P.C. board, Indoor terminal P.C. board

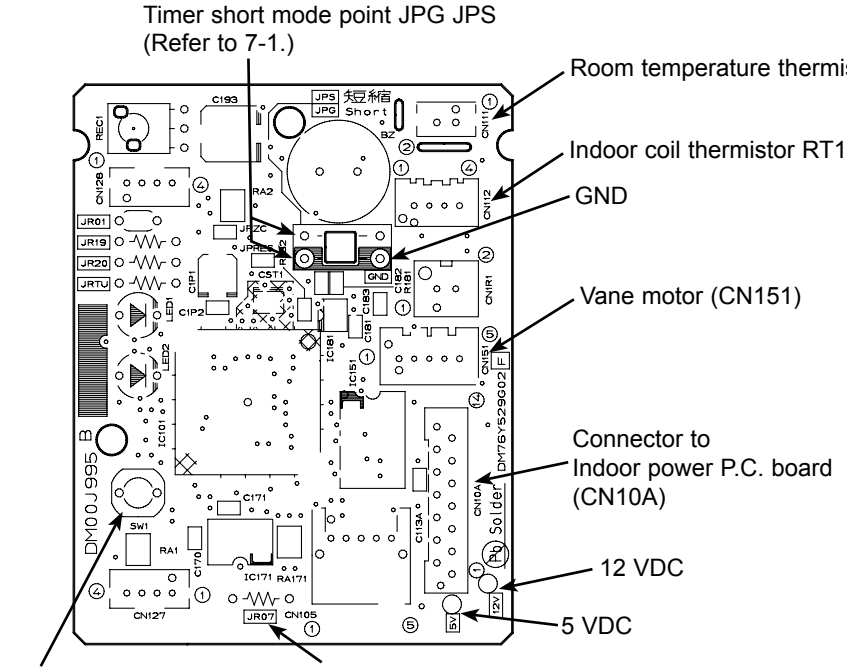
Indoor terminal P.C. board **Indoor power P.C. board**

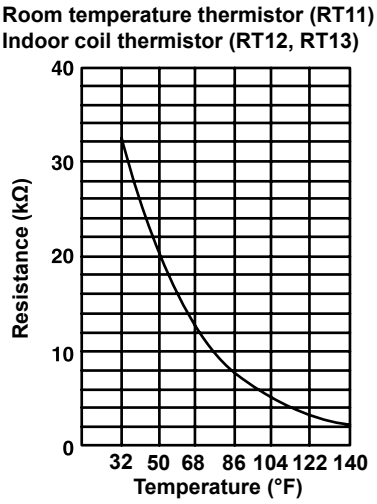


※ Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

MSZ-GE06/09/12/15/18NA MSY-GE09/12/15/18NA

2. Indoor electronic control P.C. board

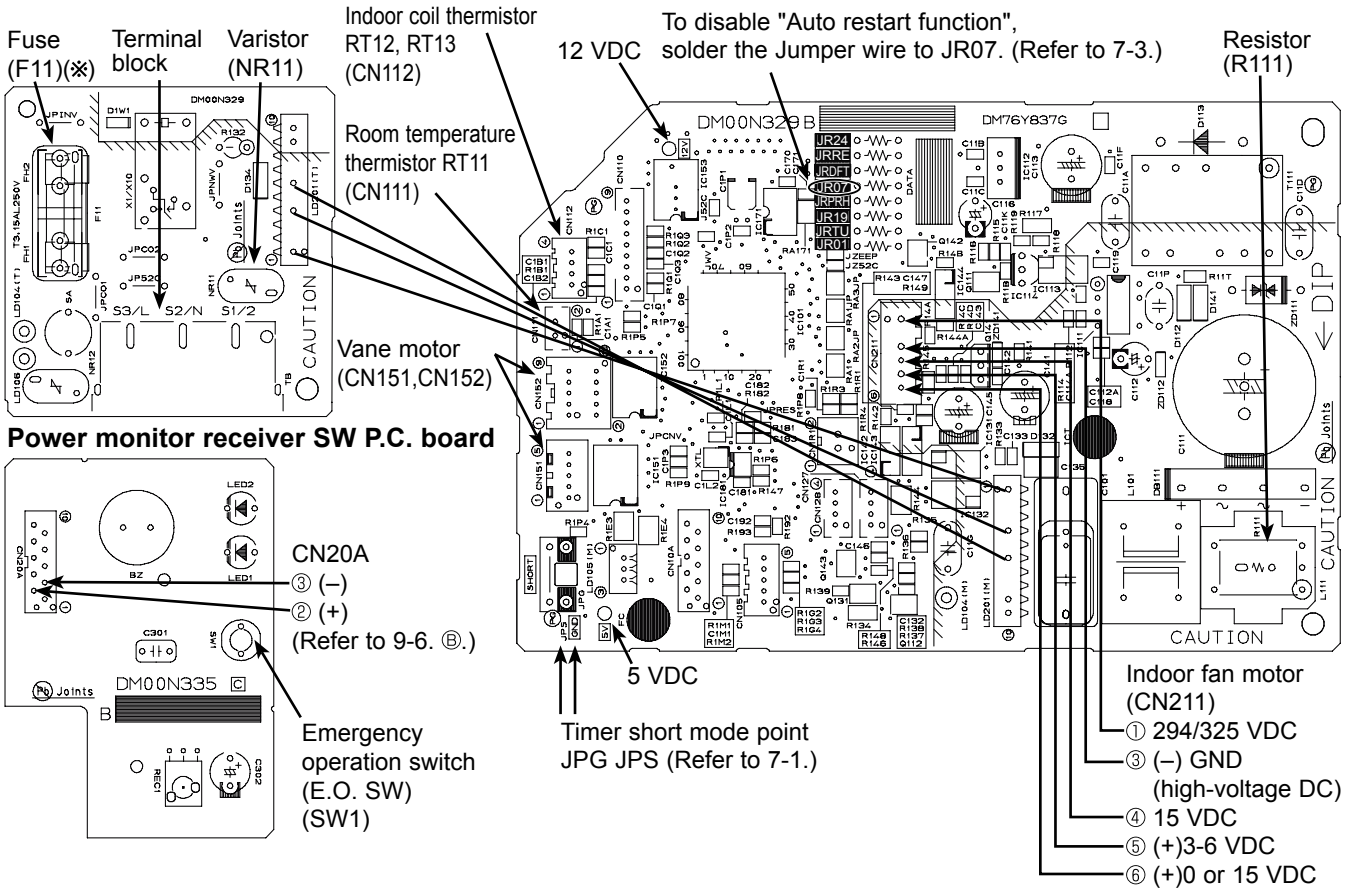




MSZ-GE24NA MSY-GE24NA

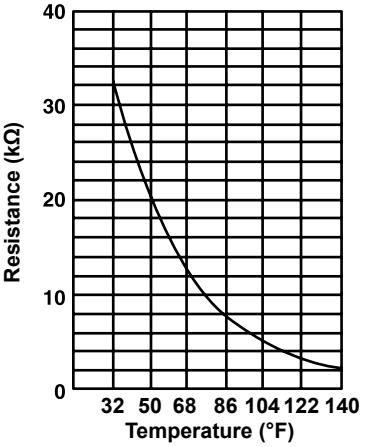
3. Indoor terminal P.C. board, Indoor electronic control P.C. board, Power monitor receiver SW P.C. board

Indoor terminal P.C. board **Indoor electronic control P.C. board**



※ Please replace the fuse after removing the indoor terminal P.C. board from the electrical box.

Room temperature thermistor (RT11)
Indoor coil thermistor (RT12, RT13)

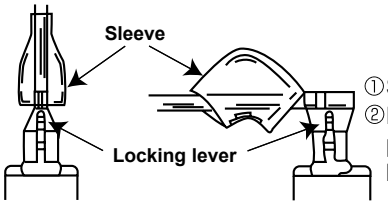


10 DISASSEMBLY INSTRUCTIONS

<"Terminal with locking mechanism" Detaching points>

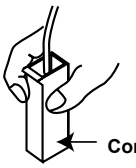
The terminal which has the locking mechanism can be detached as shown below.
There are two types (refer to (1) and (2)) of the terminal with locking mechanism.
The terminal without locking mechanism can be detached by pulling it out.
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



①Slide the sleeve.
②Pull the terminal while pushing the locking lever.

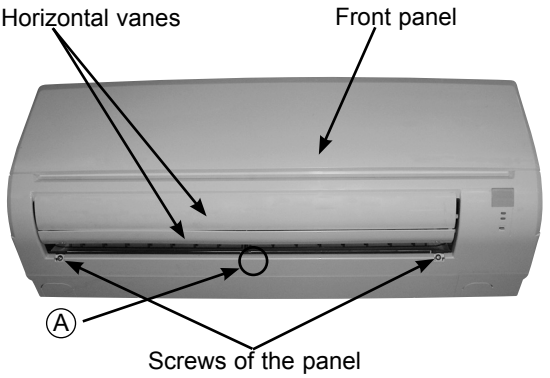
(2) The terminal with this connector has the locking mechanism.



①Hold the sleeve, and pull out the terminal slowly.

10-1. MSZ-GE06NA MSZ-GE09NA MSZ-GE12NA MSZ-GE15NA MSZ-GE18NA MSY-GE09NA MSY-GE12NA MSY-GE15NA MSY-GE18NA

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the panel (1) Remove the horizontal vanes. (2) Remove the screw caps of the panel. Remove the screws of the panel. (3) Unhook the lower part (Ⓐ) of the panel. (4) Hold the lower part of both ends of the panel and pull it slightly toward you, and then remove the panel by pushing it upward.	**Photo 1** 

OPERATING PROCEDURE

2. Removing the indoor electronic control P.C. board and the room temperature thermistor

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the screw of the V.A. clamp and the V.A. clamp.
(3) Remove the screw of the electrical cover and the electrical cover.
(4) Remove the screw of conduit cover and the conduit cover.
(5) Remove the screw of conduit plate, the conduit plate and the indoor/outdoor connecting wire.
(6) Open the indoor electronic control P.C. board holder (to right side)
(7) Disconnect the following connectors:
<Indoor electronic control P.C. board>
CN112 (Indoor coil thermistor)
CN151 (Vane motor)
CN10A (To the indoor power P.C. board)
(8) Unhook the catches of the indoor electronic control P.C. board holder from the nozzle and the electrical box (right side).
(9) Remove the room temperature thermistor from the hook of the indoor electronic control P.C. board holder.
(10) Open the back side of the indoor electronic control P.C. board holder, and remove the indoor electronic control P.C. board.
(11) Remove the room temperature thermistor from the indoor electronic control P.C. board.

3. Remove the indoor power P.C. board, the indoor terminal P.C. board, and the electrical box

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the indoor/outdoor connecting wire (Refer to 2 (2)-(5).).
(3) Remove the ground wire connected to the indoor heat exchanger from the electrical box.
(4) Unhook first the lower, then the upper catches of the electrical box, and pull out the electrical box.
(5) Disconnect all the connectors on the indoor power P.C. board and unhook all lead wires.
(6) Remove the screw of terminal block on the indoor terminal P.C. board.
(7) Remove the indoor power P.C. board and the indoor terminal P.C. board.

PHOTOS

Photo 2

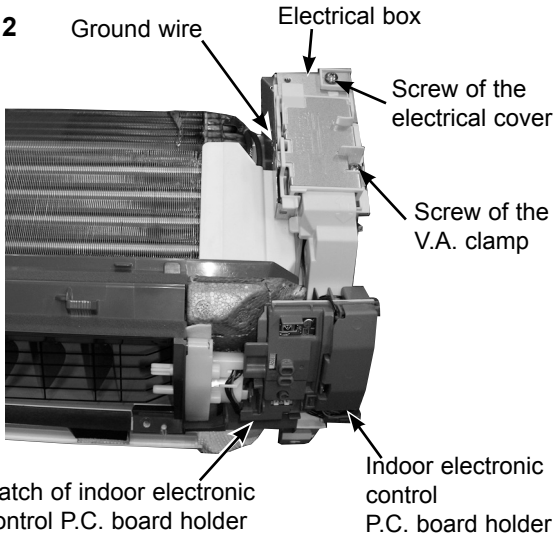
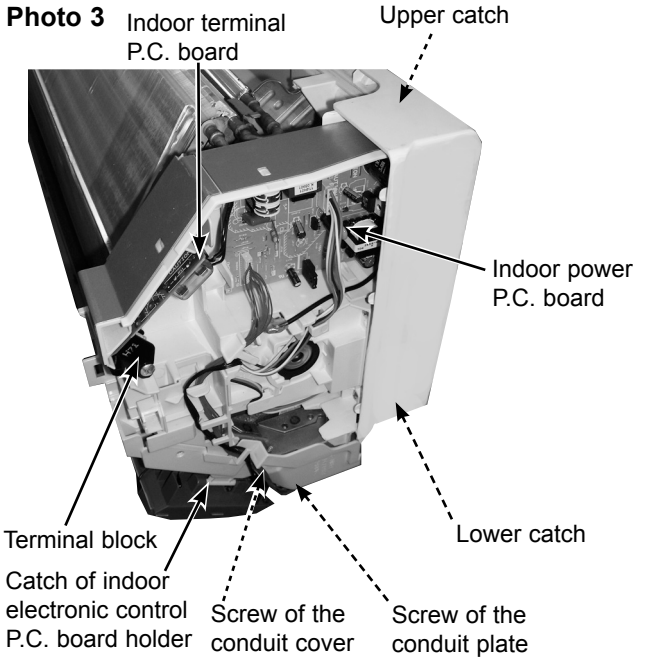

Ground wire
Electrical box
Screw of the electrical cover
Screw of the V.A. clamp
Catch of indoor electronic control P.C. board holder
Indoor electronic control P.C. board holder

Photo 3


Indoor terminal P.C. board
Upper catch
Indoor power P.C. board
Terminal block
Lower catch
Catch of indoor electronic control P.C. board holder
Screw of the conduit cover
Screw of the conduit plate

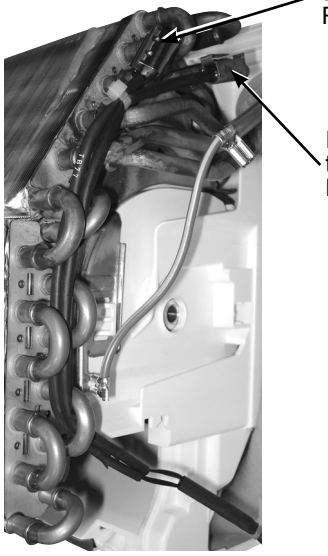
OPERATING PROCEDURE	PHOTOS
4. Removing the nozzle assembly (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the indoor/outdoor connecting wire (Refer to 2 (2)-(5).). (3) Remove the indoor electronic control P.C. board holder. (4) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.	**Photo 4** Screws of horizontal vane motor unit
5. Removing the horizontal vane motor (1) Remove the nozzle assembly. (Refer to 4.) (2) Remove the screws of the horizontal vane motor unit. (3) Disconnect the connector from the horizontal vane motor. (4) Remove the screws of the horizontal vane motor. (5) Remove the horizontal vane motor from the horizontal vane motor unit.	

OPERATING PROCEDURE

6. Removing the indoor fan motor, the indoor coil thermistor, and the line flow fan

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the indoor electronic control P.C. board holder, the electrical box and the nozzle assembly.
(3) Remove the screws fixing the motor bed.
(4) Loosen the screw fixing the line flow fan.
(5) Remove the motor bed together with fan motor and motor band.
(6) Release the hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.
(8) Remove the indoor coil thermistor from the heat exchanger.
(※) Install the indoor coil thermistor in its former position when assembling it. (Refer to Photo 8)
(9) Remove the screws fixing the left side of the heat exchanger.
(10) Lift the heat exchanger, and pull out the line flow fan to the lower-left.

Photo 8



PHOTOS

Photo 5

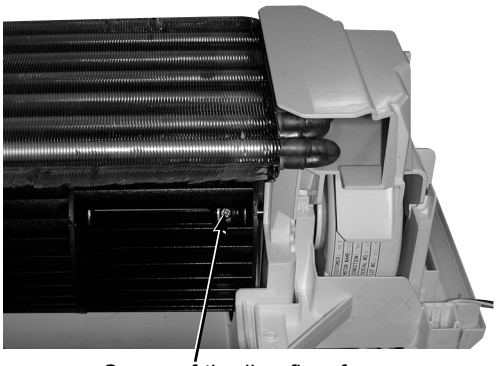


Photo 6

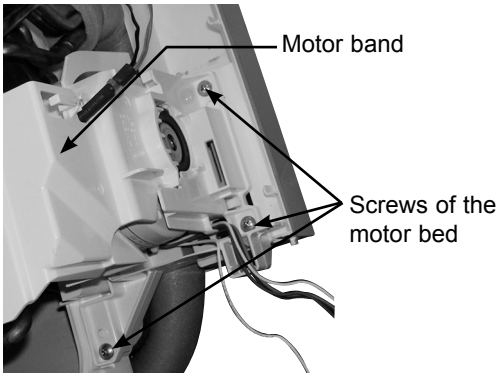
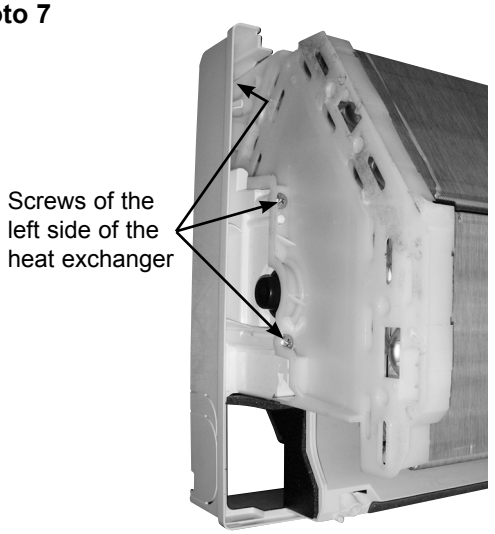


Photo 7



10-2. MSZ-GE24NA MSY-GE24NA

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE

1. Removing the panel

(1) Remove the horizontal vanes.
(2) Remove the screw caps of the panel. Remove the screws of the panel.
(3) Hold the lower part of both ends of the panel and pull it slightly toward you, and then remove the panel by pushing it upward.

2. Removing the indoor electronic control P.C. board, the power monitor receiver SW P.C. board and the indoor terminal P.C. board

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the screw of the V.A. clamp and the V.A. clamp.
(3) Remove the screw of the conduit cover and the conduit cover.
(4) Remove the screw of the conduit plate, the conduit plate and the indoor/outdoor connecting wire.
(5) Remove the screw of the electrical cover, and then the electrical cover.
(6) Remove the ground wire connected to the indoor electronic control P.C. board from the electrical box. (Photo 3)
(7) Remove the power monitor receiver holder.
(8) Open the rear cover of the power monitor receiver holder and pull out the power monitor receiver SW P.C. board.
(9) Disconnect all the connectors on the indoor electronic control P.C. board and unhook all lead wires.
(10) Remove the screw of the terminal block on the indoor terminal P.C. board.
(11) Remove the indoor terminal P.C. board and the indoor electronic control P.C. board.

3. Removing the indoor electrical box

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the indoor/outdoor connecting wire. (Refer to 2 (2)-(4).)
(3) Remove the ground wire connected to the indoor heat exchanger from the electrical box.
(4) Remove the screw of the electrical cover and remove the electrical cover.
(5) Disconnect all the connectors on the indoor electronic control P.C. board and unhook all lead wires.
(6) Remove the screw fixing the electrical box, then the upper catch of the electrical box, and pull out the electrical box.

PHOTOS

Photo 1

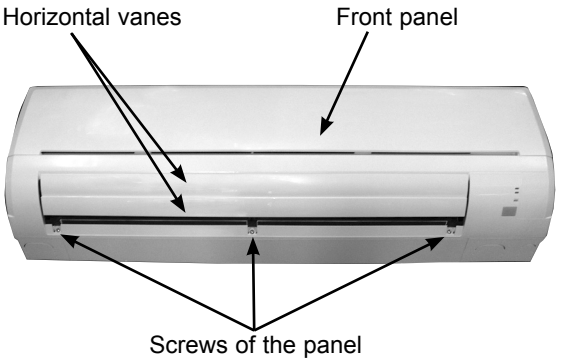


Photo 2

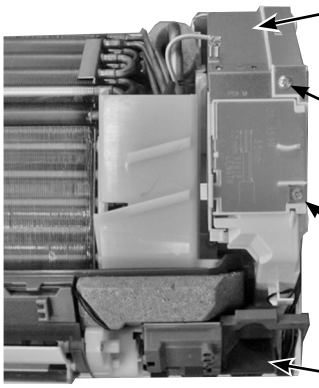
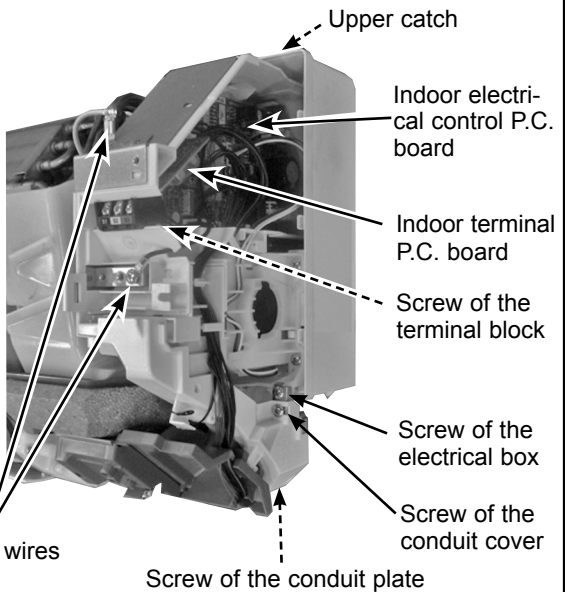
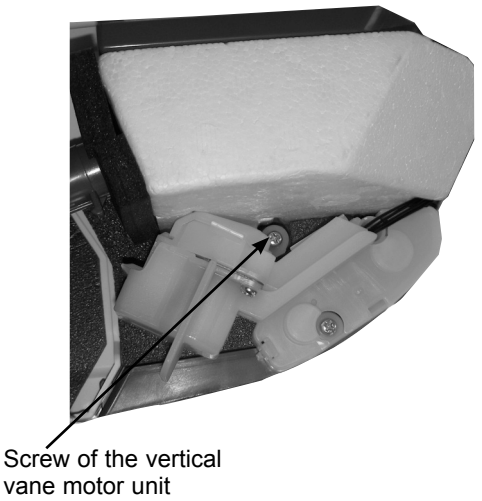
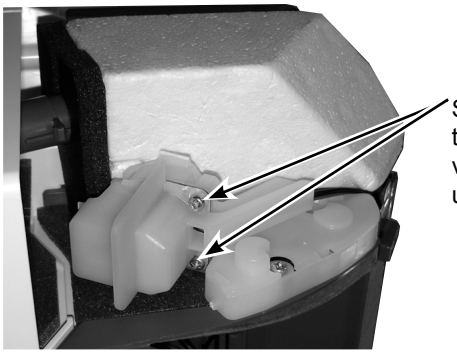


Photo 3


Upper catch
Indoor electrical control P.C. board
Indoor terminal P.C. board
Screw of the terminal block
Screw of the electrical box
Screw of the conduit cover
Ground wires
Screw of the conduit plate

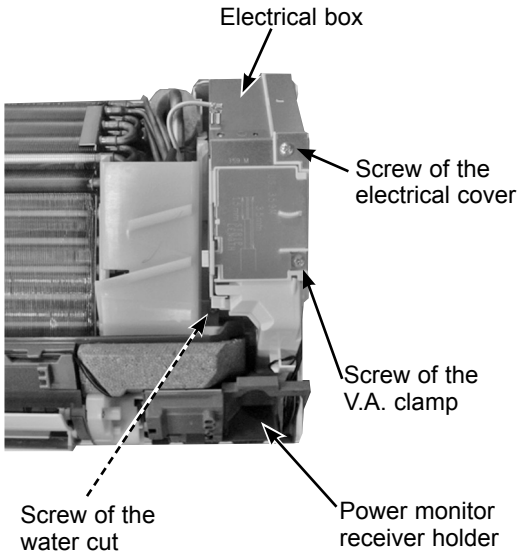
OPERATING PROCEDURE	PHOTOS
4. Removing the nozzle assembly (1) Remove the panel (Refer to 1.) and the corner box. (2) Remove the V.A. clamp, and then the indoor/outdoor connecting wire. (Refer to 2 (2)-(4).) (3) Remove the electrical cover. (Photo 2) (4) Disconnect the following connectors on the electronic control P.C. board: CN151 (Horizontal vane motor) CN152 (Vertical vane motor) (5) Remove the power monitor receiver holder. (Photo 2) (6) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly. (7) Remove the vane motors. (Refer to 5 and 6.)	**Photo 4**  Screw of the vertical vane motor unit
5. Removing the vertical vane motor unit (1) Remove the nozzle assembly. (Refer to 4.) (2) Remove the crank of the vertical vane motor unit from the arm of the vertical vane. (3) Remove the screw of the vertical vane motor unit, and pull the vertical vane motor unit. (4) Remove the screws of the vertical vane motor unit cover. (5) Remove the crank of the vertical vane motor unit from the shaft of the vane motor. (6) Remove the vertical vane motor from the vertical vane motor unit. (7) Disconnect the connector of vertical vane motor from the vertical vane motor.	**Photo 5**  Screws of the vertical vane motor unit cover
6. Removing the horizontal vane motor (1) Remove the nozzle assembly. (Refer to 4.) (2) Remove the screws of the horizontal vane motor unit, and pull out the horizontal vane motor unit. (3) Disconnect the connector from the horizontal vane motor. (4) Remove the screws of the horizontal vane motor unit cover. (5) Remove the horizontal vane motor from the horizontal vane motor unit.	**Photo 6** Screws of the horizontal vane motor unit cover Screws of the horizontal vane motor unit

OPERATING PROCEDURE

7. Removing the water cut, the indoor fan motor, the indoor coil thermistor, and the line flow fan

(1) Remove the panel (Refer to 1.) and the corner box.
(2) Remove the power monitor receiver holder, the electrical box and the nozzle assembly. (Refer to 3 and 4.)
(3) Remove the screw of the water cut and remove the water cut.
(4) Remove the screws fixing the motor bed.
(5) Loosen the screw fixing the line flow fan.
(6) Remove the motor bed together with fan motor and motor band.
(7) Remove the screw of the motor band.
(8) Release the hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.
(9) Remove the indoor coil thermistor from the heat exchanger.
※Install the indoor coil thermistor in its former position when assembling it. (Photo 9)
(10) Remove the screws fixing the left side of the heat exchanger.
(11) Lift the heat exchanger, and pull out the line flow fan to the lower-left.

Photo 7



PHOTOS

Photo 8

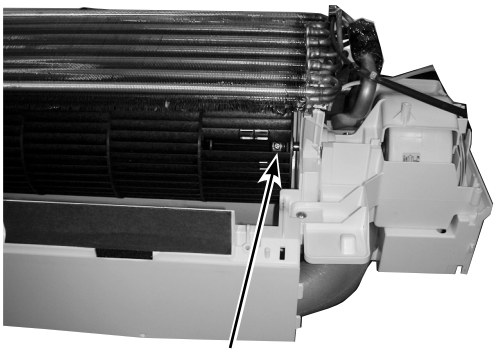


Photo 9

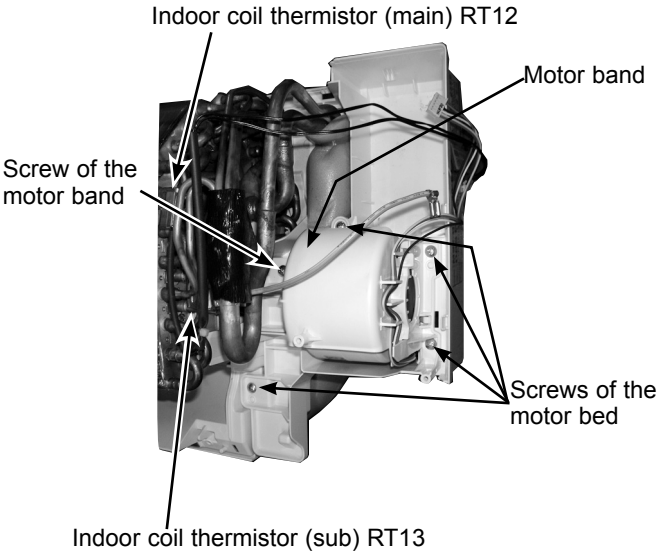
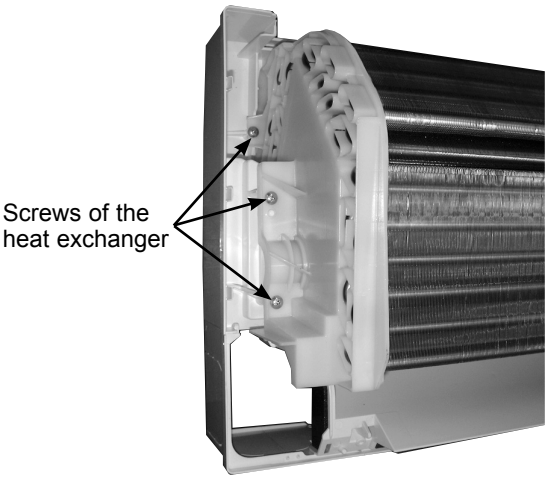

Indoor coil thermistor (main) RT12
Motor band
Screw of the motor band
Screws of the motor bed
Indoor coil thermistor (sub) RT13

Photo 10



Mr.SLIM™

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